### **Industrial Gases: 2001**

## Summary

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Current Industrial Reports

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SUMMARY OF FINDINGS. For 2001, acetylene gas was 3,623 million cubic feet, a decrease

of 14 percent from the 4,214 million cubic feet in 2000. Carbon dioxide liquid was 7,129 thousand short tons in 2001, a 4-percent decrease from the 7,446 thousand short tons in 2000. Argon gas decreased by 11 percent to 18,427 million cubic feet in 2001, from the 20,805 million cubic feet in 2000. Hydrogen gas shipments for 2001 were 480,330 million cubic feet, a 3-percent increase from the 464,133 million cubic feet for 2000. Nitrogen gas shipments for 2001 were 928,409 million cubic feet, a 1-percent decrease from the 939,197 million cubic feet in 2000.

For general CIR information, explanation of general terms and historical note, see the appendix.

Address inquiries concerning these data to Consumer Goods Industries Branch, Manufacturing and Construction Division (MCD), Washington, DC 20233-6900, or call John Linehan, 301-763-4742.

For mail or fax copies of this publication, please contact the Information Services Center, MCD, Washington, DC 20233-6900, or call 301-763-4673.



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Table 1. Summary of Production of Principal Gases: 2001 and 2000 [Million cubic feet, except as noted]

Quarter and year	Acety	Carbon dioxide [short tons] Acety-						Nitrogen, high and low purity	Oxygen, high and low purity	
	lene (3251201)	Total (3251204)	Gas (3251204011)	Liquid (3251204021)	Solid (3251204031)	high purity (325120D021)	low purity (100 percent) (325120D pt.)	(100 percent) (3251207)	(100 percent) (325120A)	
2001										
Total	3,623	12,784,778	5,276,647	(S)	379,562	18,427	480,330	928,409	578,564	
Fourth quarter	881	3,149,930	1,175,463	1,878,709	95,758	4,713	123,861	236,786	142,109	
Third quarter	765	3,226,785	1,214,721	1,903,024	109,040	4,564	127,153	231,047	147,184	
Second quarter	980	3,198,326	1,399,957	(S)	92,336	4,551	121,959	231,971	146,016	
First quarter	997	3,209,737	1,486,506	(S)	82,428	4,599	107,357	228,605	143,255	
2000										
Total	4,214	14,543,637	6,730,917	7,446,149	366,571	20,805	464,133	939,197	665,604	
Fourth quarter	1,055	3,457,007	1,594,119	1,771,124	91,764	4,990	122,524	232,706	149,705	
Third quarter	1,003	3,840,080	1,759,231	1,986,683	94,166	5,116	116,711	231,231	165,737	
Second quarter	1,048	3,669,984	1,691,395	1,882,326	96,263	5,206	114,711	236,712	175,625	
First quarter		3,576,566	1,686,172	1,806,016	84,378	5,493	110,187	238,548	174,537	

S Does not meet publication standards.

Table 2a. Primary Production of Specified Industrial Gases: 2001 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description	Quantity produced	Quantity shipped	Value of shipments	Quantity produced and consumed in plant
	TOTAL				
3251201 3251201011	AcetyleneProduced for compression, including cylinder	3,623	2,006	113,459	(D)
3251201021	and pipeline  Produced for pipeline shipment, excluding that shipped to be compressed, and for consump-	(S)	(D)	(D)	(X)
	tion in same plant	2,741	(D)	(D)	(D)
3251204	Carbon dioxide [short tons]	12,784,778	13,972,552	331,593	340,198
3251204011 3251204021	Gas, including amounts produced and liquefied Liquid, including amounts produced and used	5,276,647	3,792,777	(S)	(D)
	to make dry ice	(S)	(S)	266,301	58,566
3251204031	Solid (dry ice)	379,562	354,557	34,364	(D)
325120D021	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in				
	same plant	18,427	16,770	260,063	(S)
325120D pt.	HydrogenGas produced for:	480,330	(D)	1,022,749	113,458
325120D031	Merchant shipment	7,958	(S)	(S)	(X)
325120D041	Pipeline and onsite use	(D)	(D)	875,157	(X)
325120D051	Consumption in same plant Liquid produced for:	181,061	(X)	(X)	113,458
325120D061	Merchant shipment	(D)	(D)	(D)	(X)
325120D071	Other shipments or uses	(D)	(D)	(D)	(X)
3251207	NitrogenGas produced by:	928,409	839,556	1,959,223	15,898
3251207011 3251207021	Cryogenic onsite and pipeline Noncryogenic processes by industrial gas-	605,358	579,536	376,906	(X)
	producing companies, including psa, vpsa, membrane, etc	(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user-owned):	(-)	ζ= /	ζ= /	(-)
3251207031	Cryogenic processesNoncryogenic processes, including psa,	30,371	(X)	(X)	(D)
3251207041	vpsa, membranes, etc Liquid produced for:	(D)	(X)	(X)	(D)
3251207051	Merchant shipment	244,078	237,518	(S)	(X)
3251207061	Consumption in same plant	9,530	(X)	(X)	(D)
3251207071	Other shipments or uses	25,650	(D)	(D)	(X)
325120A	OxygenGas produced by:	578,564	494,676	1,533,017	(D)
325120A011 325120A021	Cryogenic onsite and pipeline Noncryogenic processes by industrial gas- producing companies, including psa, vpsa,	412,273	383,428	(D)	(X)
	membrane, etc	(D)	(D)	(D)	(X)
325120A031 325120A041	Cryogenic processes  Noncryogenic processes, including psa,	33,725	(X)	(X)	(D)
JEUNUALI	vpsa, membranes, etcLiquid produced for:	(Z)	(X)	(X)	(Z)
325120A051	Merchant shipment	93,109	82,061	(S)	(X)
325120A061	Consumption in this plant	(D)	(X)	(X)	(D)
325120A071	Other shipments or uses	20,130	(D)	(D)	(X)

Table 2a. Primary Production of Specified Industrial Gases: 2001 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description FOURTH QUARTER	Quantity produced		Quantity shipped	Value of shipments	Quantity produced and consumed in plant
	1 CONTINUE OF METERS					
3251201 3251201011	Acetylene  Produced for compression, including cylinder	881		448	25,705	(D)
3251201021	and pipeline  Produced for pipeline shipment, excluding that shipped to be compressed, and for consump-	(D)	)	(D)	(D)	(X)
	tion in same plant	(D)	)	(D)	(D)	(D)
3251204 3251204011 3251204021	Carbon dioxide [short tons] Gas, including amounts produced and liquefied b Liquid, including amounts produced and used		<b>b</b> /	3,641,494 842,909	89,099 (S)	63,818 (D)
3251204031	to make dry ice			2,707,632 90,953		a/ 12,020 (D)
325120D021	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in					
	same plant	a/ 4,713	<b>b</b> /	3,996	c/ 61,746	(S)
325120D pt.	HydrogenGas produced for:	123,861		(D)	182,407	27,622
325120D031 325120D041	Merchant shipment			(S)	(S) c/ 148,997	(X) (X)
325120D041 325120D051	Pipeline and onsite use	(D) a/ 44,689		(X)	,	a/ 27,622
325120D061 325120D071	Merchant shipment Other shipments or uses	(D) (D)		(D) (D)	(D) (D)	(X) (X)
		(D	,	(D)	(D)	, ,
3251207	Nitrogen Gas produced by:	236,786		208,059	474,786	3,151
3251207011 3251207021	Cryogenic onsite and pipeline	o/ 156,852	2 b/	144,364	c/ 92,316	(X)
	membrane, etc	(D)	)	(D)	(D)	(X)
	(user-owned): Cryogenic processes	a/ 7,137	,	(X)	(X)	(D)
3251207031 3251207041	Noncryogenic processes, including psa, vpsa, membranes, etc.	(D	,	(X)	(X)	(D)
	Liquid produced for:					
3251207051 3251207061	Merchant shipment			57,751 (X)	(S) (X)	(X) (D)
3251207001	Other shipments or uses	,		(A) (D)	(A) (D)	(X)
325120A	OxygenGas produced by:	142,109	)	118,692	380,844	(D)
325120A011 325120A021	Cryogenic onsite and pipeline	o/ 100,948	3 b/	91,244	(D)	(X)
	producing companies, including psa, vpsa, membrane, etc	(D	)	(D)	(D)	(X)
325120A031 325120A041	(user-owned): Cryogenic processes l Noncryogenic processes, including psa,	9,738	3	(X)	(X)	(D)
UNUINUITI	vpsa, membranes, etc	(Z	)	(X)	(X)	(Z)
325120A051	Liquid produced for:  Merchant shipment	a/ 22,363	c/	20,741	(S)	(X)
325120A061	Consumption in this plant	(D	)	(X)	(X)	(D)
325120A071	Other shipments or uses	a/ 4,381		(D)	(D)	(X)

Table 2a. Primary Production of Specified Industrial Gases: 2001 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description	Quantity produced		Quantity shipped	Value of shipments		Quantity produced and consumed in plant
	THIRD QUARTER						
3251201 3251201011	AcetyleneProduced for compression, including cylinder	765		444			(D)
3251201021	and pipeline  Produced for pipeline shipment, excluding that shipped to be compressed, and for consump-	(D)		(D)	(D)		(X)
	tion in same plant	(D)		(D)	<b>(D</b> )		(D)
3251204 3251204011 3251204021	Carbon dioxide [short tons]		b/	3,784,203 939,501	(S)	a/	73,915 (D)
3251204031	to make dry ice			2,743,886 100,816		c/	13,836 (D)
325120D021	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in						
	same plant c	4,564	<b>b</b> /	4,214	c/ 65,743	1	(S)
325120D pt.	HydrogenGas produced for:	127,153		(D)	195,714		30,549
325120D031	Merchant shipment			(S)	(D)		(X)
325120D041 325120D051	Pipeline and onsite use	(D) 1/ 44,547		(D) (X)	c/ 159,468	a/	(X) 30,549
3231200031	Liquid produced for:	1/ 44,547		(A)	(A)	a/	30,349
325120D061	Merchant shipment	(D)		(D)	(D)		(X)
325120D071	Other shipments or uses	(D)		(D)	<b>(D</b> )		(X)
3251207	NitrogenGas produced by:	231,047		212,079	488,345		3,413
3251207011 3251207021	Cryogenic onsite and pipeline b Noncryogenic processes by industrial gas- producing companies, including psa, vpsa,	o/ 149,814	<b>b</b> /	145,599	c/ 93,376	i	(X)
	membrane, etc	(D)		(D)	<b>(D</b> )		(X)
0051007001	(user-owned): Cryogenic processes a	7,331		(X)	(X)		(D)
3251207031 3251207041	Noncryogenic processes, including psa, vpsa, membranes, etc.	(D)		(X)	(X)		(D)
3251207051	Liquid produced for:  Merchant shipmentc	:/ 61,727	c/	60,517	(D)		(X)
3251207061	Consumption in same plant a			(X)	(X)		(D)
3251207071	Other shipments or uses	6,264		(D)	(D)		(X)
325120A	OxygenGas produced by:	147,184		127,171	398,970	)	(D)
325120A011 325120A021	Cryogenic onsite and pipeline b Noncryogenic processes by industrial gas-	/ 105,501	b/	98,423	(D)		(X)
	producing companies, including psa, vpsa, membrane, etc	(D)		(D)	<b>(D</b> )		(X)
325120A031 325120A041	Cryogenic processes a Noncryogenic processes, including psa,	8,754		(X)	(X)		(D)
	vpsa, membranes, etc	(Z)		(X)	(X)		(Z)
325120A051	Merchant shipment	23,267	c/	21,421	(S)		(X)
325120A061	Consumption in this plant	(D)		(X)			(D)
325120A071	Other shipments or uses c	5,165		(D)	<b>(D</b> )		(X)

Table 2a. Primary Production of Specified Industrial Gases: 2001 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description	Quantity produced		Quantity shipped	Value of shipments	
	SECOND QUARTER					
3251201 3251201011	AcetyleneProduced for compression, including cylinder	980		568	,	(D)
3251201021	and pipeline  Produced for pipeline shipment, excluding that shipped to be compressed, and for consump-	(S)		(D)	(D)	(X)
	tion in same plant	736		(D)	(D)	(D)
3251204 3251204011 3251204021	Carbon dioxide [short tons]		b/	3,293,777 975,213	(S)	
3251204031	to make dry ice	(S) 92,336		84,994	c/ 64,233 c/ 8,236	c/ 16,113 (D)
325120D021	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in					
	same plant b			4,256	b/ 63,866	•
325120D pt.	Hydrogen Gas produced for:	121,959		(D)	172,964	29,912
325120D031	Merchant shipment b.			2,214	` ,	(X)
325120D041	Pipeline and onsite use	(D)		` ,	c/ 134,545	
325120D051	Consumption in same plant a.	52,564		(X)	(A)	a/ 29,912
325120D061	Liquid produced for:  Merchant shipment	(D)		(D)	(D)	(X)
325120D071	Other shipments or uses	(D)		(D)	(D)	(X)
3251207	NitrogenGas produced by:	231,971		211,495	493,513	4,677
3251207011 3251207021	Cryogenic onsite and pipelineb. Noncryogenic processes by industrial gas-	/ 150,215	b/	145,347	c/ 91,900	(X)
	producing companies, including psa, vpsa, membrane, etc	(D)		(D)	(D)	(X)
	(user-owned):  Cryogenic processesa.	/ 8,042		(X)	(X)	(D)
3251207031	Noncryogenic processes, including psa,					. ,
3251207041	vpsa, membranes, etc Liquid produced for:	(D)		(X)	(X)	(D)
3251207051	Merchant shipmentc	62,237	c/	60,984	(S)	(X)
3251207061	Consumption in same plant a	2,384		(X)	(X)	(D)
3251207071	Other shipments or uses	6,115		(D)	(D)	(X)
325120A	OxygenGas produced by:	146,016		127,081	390,139	(D)
325120A011 325120A021	Cryogenic onsite and pipeline b. Noncryogenic processes by industrial gas-	/ 104,471	b/	98,352	(D)	(X)
	producing companies, including psa, vpsa, membrane, etc	(D)		(D)	(D)	(X)
325120A031 325120A041	Cryogenic processes  Noncryogenic processes, including psa,	(D)		(X)	(X)	(D)
	vpsa, membranes, etc	(Z)		(X)	(X)	(Z)
325120A051	Merchant shipmentc	23,277	c/	21,051	(S)	(X)
325120A061	Consumption in this plant	(D)		(X)	11	
325120A071	Other shipments or uses b.	5,532		(D)	(D)	(X)

Table 2a. Primary Production of Specified Industrial Gases: 2001 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description FIRST QUARTER		Quantity produced		Quantity shipped		Value of shipments		Quantity produced and consumed in plant
	v								
3251201 3251201011	Acetylene		997		546		30,099		(D)
3251201021	and pipeline  Produced for pipeline shipment, excluding that shipped to be compressed, and for consump-		(S)		(D)		(D)		(X)
	tion in same plant	c/	744		(D)		(D)		(D)
3251204 3251204011	Carbon dioxide [short tons]		3,209,737	<b>h</b> /	3,253,078		77,750 (S)		110,068 (D)
3251204021	Liquid, including amounts produced and nqueried to make dry ice		(S)	D/		c/	62,431	<b>c</b> /	16,597
3251204031	Solid (dry ice)		82,428	c/	77,794		7,590	C/	(D)
325120D021	Argon, high purity: Produced for cylinder and bulk delivery and								
	pipeline shipments, and for consumption in same plant	b/	4,599	<b>b</b> /	4,304	<b>b</b> /	68,708		(S)
325120D pt.	HydrogenGas produced for:		107,357		(D)		471,664		25,375
325120D031	Merchant shipment		2,189	c/	2,234		1,634		(X)
325120D041 325120D051	Pipeline and onsite use Consumption in same plant		(D) 39,261		(D) (X)	a/	432,147 (X)	a/	(X) 25,375
325120D061	Liquid produced for:  Merchant shipment		(D)		(D)		(D)		(X)
325120D071	Other shipments or uses		(D)		(D)		(D)		(X)
3251207	NitrogenGas produced by:		228,605		207,923		502,579		4,657
3251207011 3251207021	Cryogenic onsite and pipeline Noncryogenic processes by industrial gas-	b/	148,477	b/	144,226	c/	99,314		(X)
	producing companies, including psa, vpsa, membrane, etc		(D)		(D)		(D)		(X)
	Captive uses for consumption in same plant (user-owned):		7 001		(AD)		(TA)		(D)
3251207031	Cryogenic processes  Noncryogenic processes, including psa,		7,861		(X)		(X)		(D)
3251207041	vpsa, membranes, etc Liquid produced for:		(D)		(X)		(X)		(D)
3251207051	Merchant shipment		60,446	c/	58,266		(S)		(X)
3251207061 3251207071	Consumption in same plant  Other shipments or uses		2,346 6,487		(X) (D)		(X) (D)		(D) (X)
325120A	Oxygen		143,255		121,732		363,064		(D)
325120A011	Gas produced by:  Cryogenic onsite and pipeline	<b>b</b> /	101,353	a/	95,409		(D)		(X)
325120A021	Noncryogenic processes by industrial gas- producing companies, including psa, vpsa,	-			,		(= /		(-)
	membrane, etc		(D)		(D)		(D)		(X)
325120A031	Cryogenic processes		(D)		(X)		(X)		(D)
325120A041	Noncryogenic processes, including psa, vpsa, membranes, etc Liquid produced for:		(Z)		(X)		(X)		(Z)
325120A051	Merchant shipment		24,202	c/	18,848		(S)		(X)
325120A061 325120A071	Consumption in this plant Other shipments or uses		(D) 5,052		(X) (D)		(X) (D)		(D) (X)
			-,002		(2)		(2)		()

D Withheld to avoid disclosing data for individual companies. pt. Part. S Does not meet publication standards. X Not applicable. Z Equals less than one.

Note: Percent of estimation of each item is indicated as follows: a/10 to 25 percent of this item is estimated. b/26 to 50 percent of this item is estimated. c/Over 50 percent of this item is estimated.

Table 2b. Primary Production of Specified Industrial Gases: 2000 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description	Quantity produced	Quantity shipped	Value of shipments	Quantity produced and consumed in plant
	TOTAL				
3251201 3251201011	AcetyleneProduced for compression, including cylinder	4,214	2,519	129,868	(D)
3251201021	and pipelineProduced for pipeline shipment, excluding that	(D)	(D)	(D)	(X)
	shipped to be compressed, and for consumption in same plant	(D)	(D)	(D)	(D)
3251204	Carbon dioxide [short tons]	14,543,637	13,150,225	286,054	626,232
3251204011	Gas, including amounts produced and liquefied	6,730,917	5,424,796	(S)	(D)
3251204021	Liquid, including amounts produced and used to make dry ice	7,446,149	7,376,898	213,220	127,795
3251204031	Solid (dry ice)	366,571	348,531	29,236	(D)
325120D021	Argon, high purity: Produced for cylinder and bulk delivery and				
	pipeline shipments, and for consumption in same plant	20,805	19,452	294,344	61
325120D pt.	HydrogenGas produced for:	464,133	298,839	1,839,953	151,204
325120D031	Merchant shipment	7,812	7,797	(D)	(X)
325120D041	Pipeline and onsite use	265,063	270,035	1,687,775	(X)
325120D051	Consumption in same plant Liquid produced for:	167,886	(X)	(X)	151,204
325120D061	Merchant shipment	(D)	(D)	144,654	(X)
325120D071	Other shipments or uses	(D)	(D)	(D)	(X)
3251207	NitrogenGas produced by:	939,197	862,939	2,035,613	16,995
3251207011 3251207021	Cryogenic onsite and pipeline Noncryogenic processes by industrial gas-	609,742	599,431	384,367	(X)
	producing companies, including psa, vpsa, membrane, etc.	(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user-owned):	31.797	(Y)	(Y)	(D)
3251207031	Cryogenic processes  Noncryogenic processes, including psa,	31,797	(X)	(X)	(D)
3251207041	vpsa, membranes, etc Liquid produced for:	(D)	(X)	(X)	(D)
3251207051	Merchant shipment	255,372	(D)	(D)	(X)
3251207061 3251207071	Consumption in same plant Other shipments or uses	7,714 $22,244$	(X) 14,435	(X) 46,570	6,522 (X)
3231207071	Other simplifients of uses	22,244	14,433	40,370	(A)
325120A	OxygenGas produced by:	665,604	(D)	(D)	(D)
325120A011 325120A021	Cryogenic onsite and pipeline Noncryogenic processes by industrial gas- producing companies, including psa, vpsa,	481,623	(D)	906,911	(X)
	membrane, etc	(D)	(D)	(D)	(X)
325120A031 325120A041	Cryogenic processes  Noncryogenic processes, including psa,	40,253	(X)	(X)	(D)
	vpsa, membranes, etc Liquid produced for:	(Z)	(X)	(X)	(Z)
325120A051	Merchant shipment	103,735	70,533	135,552	(X)
325120A061 325120A071	Consumption in this plant Other shipments or uses	(D) 18,510	(X) (D)	(X) (D)	(D) (X)
GEGIEUAU/I	other simplification uses	10,510	(D)	(D)	(A)

Table 2b. Primary Production of Specified Industrial Gases: 2000 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description	I	Quantity produced		Quantity shipped		Value of shipments		Quantity produced and consumed in plant
	FOURTH QUARTER								
3251201 3251201011	AcetyleneProduced for compression, including cylinder		1,055		564		29,830		(D)
3251201021	and pipeline  Produced for pipeline shipment, excluding that shipped to be compressed, and for consump-		(S)		(D)		(D)		(X)
	tion in same plant		806		(D)		(D)		(D)
3251204 3251204011 3251204021	Carbon dioxide [short tons]	<b>a</b> / 1	3,457,007 1,594,119		2,985,344 1,210,398	,	68,987 (S)	,	135,415 (D)
3251204031	to make dry ice		1,771,124 91,764		1,686,990 87,956		52,249 7,505	c/	21,295 (D)
325120D021	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in								
	same plant	b/	4,990	b/	4,623	c/	73,914	b/	10
325120D pt.	HydrogenGas produced for:		122,524		70,881		404,972		38,646
325120D031	Merchant shipment		1,760	c/	1,571	a/	1,059		(X)
325120D041	Pipeline and onsite use		71,265	a/	64,169	b/	367,412		(X)
325120D051	Consumption in same plant Liquid produced for:	a/	43,944		(X)		(X)	a/	38,646
325120D061	Merchant shipment		(D)		(D)		(D)		(X)
325120D071	Other shipments or uses		(D)		(D)		(D)		(X)
3251207	Nitrogen		232,706		211,444		503,504		4,234
3251207011 3251207021	Cryogenic onsite and pipeline Noncryogenic processes by industrial gas- producing companies, including psa, vpsa,	a/	149,310	a/	146,316	c/	96,904		(X)
	membrane, etc		(D)		(D)		(D)		(X)
3251207031	Cryogenic processes Noncryogenic processes, including psa,	a/	7,845		(X)		(X)		(D)
3251207041	vpsa, membranes, etc		(D)		(X)		(X)		(D)
3251207051	Merchant shipment	c/	64,383	c/	59,747		(S)		(X)
3251207061	Consumption in same plant		1,912		(X)		(X)		(D)
3251207071	Other shipments or uses		5,443		(D)		(D)		(X)
325120A	OxygenGas produced by:		149,705		123,425		254,284		3,779
325120A011 325120A021	Cryogenic onsite and pipeline Noncryogenic processes by industrial gas-	b/	106,267	a/	98,815		(D)		(X)
	producing companies, including psa, vpsa, membrane, etc		(D)		(D)		(D)		(X)
325120A031	(user-owned): Cryogenic processes including per	<b>b</b> /	8,040		(X)		(X)		(D)
325120A041	Noncryogenic processes, including psa, vpsa, membranes, etc.		(Z)		(X)		(X)		(Z)
325120A051	Liquid produced for:  Merchant shipment		25,677	c/	18,102	c/	35,335		(X)
325120A061	Consumption in this plant		(D)		(X)		(X)		(D)
325120A071	Other shipments or uses		4,478		(D)		(D)		(X)

Table 2b. Primary Production of Specified Industrial Gases: 2000 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description	Quantity produced		Quantity shipped	Value o shipments		Quantity produced and consumed in plant
	THIRD QUARTER						
3251201 3251201011	AcetyleneProduced for compression, including cylinder	1,003		532			(D)
3251201021	and pipeline  Produced for pipeline shipment, excluding that shipped to be compressed, and for consump-	(S	)	(D)	(D	)	(X)
	tion in same plant	784	Į.	(D)	(D	)	(D)
3251204 3251204011 3251204021	Carbon dioxide [short tons]		<b>b</b> /	3,367,597 1,306,680		)	127,249 (D)
3251204031	to make dry ice			1,972,858 88,059			29,222 (D)
325120D021	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in						
	same plant c	5,116	6 c/	4,702	c/ 68,822	2 b/	10
325120D pt.	HydrogenGas produced for:	116,711	l	85,073	568,184	Į	39,384
325120D031	Merchant shipment b	2,005	<b>c</b> /	1,924	a/ 1,386	3	(X)
325120D041	Pipeline and onsite use	64,380	) c/	77,744	c/ 530,290	)	(X)
325120D051	Consumption in same plant a Liquid produced for:	44,305	5	(X)	(X	) a/	39,384
325120D061	Merchant shipment	(D	)	(D)	(D	)	(X)
325120D071	Other shipments or uses	(D		(D)	(D		(X)
3251207	NitrogenGas produced by:	231,231	l	211,290	473,530	3	(D)
3251207011 3251207021	Cryogenic onsite and pipeline b Noncryogenic processes by industrial gas- producing companies, including psa, vpsa,	o/ 148,165	5 b/	146,432	c/ 96,003	3	(X)
	membrane, etc	(D	)	(D)	(D	)	(X)
3251207031	Cryogenic processes a Noncryogenic processes, including psa,	8,070	)	(X)	(X	)	(D)
3251207031	vpsa, membranes, etc	(D	)	(X)	(X	)	(D)
3251207051	Merchant shipment	64,546	6 c/	59,354	(S	)	(X)
3251207061	Consumption in same plant a		)	(X)			(D)
3251207071	Other shipments or uses b	5,766	3	(D)	(D	)	(X)
325120A	OxygenGas produced by:	165,737	7	134,798	287,717	7	(D)
325120A011 325120A021	Cryogenic onsite and pipeline b Noncryogenic processes by industrial gas-	o/ 119,425	5 b/	110,583	(D	)	(X)
	producing companies, including psa, vpsa, membrane, etc	(D	)	(D)	(D	)	(X)
325120A031 325120A041	Cryogenic processes b Noncryogenic processes, including psa,	0/ 10,454	l	(X)	(X	)	(D)
	vpsa, membranes, etc	(Z	)	(X)	(X	)	(Z)
325120A051	Merchant shipment	25,637	7 c/	17,679	c/ 34,279	)	(X)
325120A061	Consumption in this plant	(D		(X)		)	(D)
325120A071	Other shipments or uses b	4,885	5	(D)	(D	)	(X)

Table 2b. Primary Production of Specified Industrial Gases: 2000 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description SECOND QUARTER		uantity oduced		Quantity shipped		Value of shipments		Quantity produced and consumed in plant
3251201	Acetylene		1,048		709		34,001		(D)
3251201011 3251201021	Produced for compression, including cylinder and pipeline	<b>c</b> /	226		(D)		(D)		(X)
	shipped to be compressed, and for consumption in same plant		822		(D)		(D)		(D)
3251204 3251204011 3251204021	Carbon dioxide [short tons]	a/ 1,	669,984 691,395		3,358,331 1,368,700		72,840 11,371		143,150 103,550
3251204031	to make dry ice		96,263		1,901,386 88,245		53,949 7,520	b/	39,600 (Z)
325120D021	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in								
	same plant	<b>b</b> /	5,206	b/	4,876	b/	72,521	a/	20
325120D pt.	HydrogenGas produced for:		114,711		75,274		454,409		35,731
325120D031	Merchant shipment	c/	2,009	c/	2,253	a/	1,344		(X)
325120D041	Pipeline and onsite use		65,507	c/	67,436	c/	415,604		(X)
325120D051	Consumption in same plant Liquid produced for:	a/	41,110		(X)		(X)	b/	35,731
325120D061	Merchant shipment		(D)		(D)		(D)		(X)
325120D071	Other shipments or uses		(D)		(D)		(D)		(X)
3251207	NitrogenGas produced by:	:	236,712		217,023		478,783		(D)
3251207011 3251207021	Cryogenic onsite and pipeline Noncryogenic processes by industrial gas-	a/	154,131	a/	150,416	b/	95,302		(X)
	producing companies, including psa, vpsa, membrane, etc		(D)		(D)		(D)		(X)
	(user-owned): Cryogenic processes	a/	7,735		(X)		(X)		(D)
3251207031 3251207041	Noncryogenic processes, including psa, vpsa, membranes, etc.		(D)		(X)		(X)		(Z)
3251207051	Liquid produced for:  Merchant shipment	h/	64,600		(D)		(D)		(X)
3251207061	Consumption in same plant		2,077		(X)		(X)		(A) (D)
3251207071	Other shipments or uses		5,323		4,564	b/	14,919		(X)
325120A	OxygenGas produced by:		175,625		143,478		304,324		5,317
325120A011 325120A021	Cryogenic onsite and pipeline  Noncryogenic processes by industrial gas-	b/	128,354	a/	118,880		(D)		(X)
	producing companies, including psa, vpsa, membrane, etc		(D)		(D)		(D)		(X)
325120A031 325120A041	Cryogenic processes  Noncryogenic processes, including psa,		(D)		(X)		(X)		(S)
22012011011	vpsa, membranes, etc		(Z)		(X)		(X)		(Z)
325120A051	Merchant shipment	<b>b</b> /	26,550	a/	17,999	a/	34,684		(X)
325120A061	Consumption in this plant		590		(X)		(X)		(D)
325120A071	Other shipments or uses		4,616		(D)		(D)		(X)

Table 2b. Primary Production of Specified Industrial Gases: 2000 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description		Quantity produced		Quantity shipped		Value of shipments		Quantity produced and consumed in plant
	FIRST QUARTER								
3251201 3251201011	Acetylene Produced for compression, including cylinder		1,108		714		37,006		(D)
3251201021	and pipeline  Produced for pipeline shipment, excluding that shipped to be compressed, and for consump-		(D)		133		(D)		(X)
	tion in same plant		(D)		(S)		(D)		(D)
3251204 3251204011 3251204021	Carbon dioxide [short tons]	a/	3,576,566 1,686,172	c/	3,438,953 1,539,018		73,042 (S)	<b>b</b> /	220,420 182,742
3251204031	to make dry ice	c/	1,806,016 84,378	c/	1,815,664 (S)	c/	53,480 (S)		(S) (Z)
325120D021	Argon, high purity: Produced for cylinder and bulk delivery and								
	pipeline shipments, and for consumption in same plant	a/	5,493	b/	5,251	<b>b</b> /	79,087	<b>c</b> /	21
325120D pt.	HydrogenGas produced for:		110,187		67,611		412,388		37,443
325120D031	Merchant shipment		2,038		(S)	- /	(D) 374.469		(X)
325120D041 325120D051	Pipeline and onsite use		63,911 38,527		(S) (X)	c/	374,469 (X)	<b>b</b> /	(X) 37,443
325120D061 325120D071	Merchant shipment Other shipments or uses		(D) (D)		(D) (D)		(S) (D)		(X) (X)
3251207	NitrogenGas produced by:		238,548		223,182		579,790		4,402
3251207011 3251207021	Cryogenic onsite and pipeline Noncryogenic processes by industrial gas-		158,136	b/	156,267	b/	96,158		(X)
	producing companies, including psa, vpsa, membrane, etc		(D)		(D)		(D)		(X)
	(user-owned): Cryogenic processes		8,147		(X)		(X)		(D)
3251207031 3251207041	Noncryogenic processes, including psa, vpsa, membranes, etc		(D)		(X)		(X)		(Z)
3251207051	Merchant shipment	b/	61,843		(D)		(D)		(X)
3251207061	Consumption in same plant		1,816		(X)		(X)		(D)
3251207071	Other shipments or uses	b/	5,712		(S)		(S)		(X)
325120A	OxygenGas produced by:		174,537		(D)		(D)		5,178
325120A011 325120A021	Cryogenic onsite and pipeline Noncryogenic processes by industrial gas- producing companies, including psa, vpsa,	a/	127,577		(D)	c/	266,382		(X)
	membrane, etc		(D)		(D)		(D)		(X)
325120A031 325120A041	Cryogenic processes  Noncryogenic processes, including psa,		(D)		(X)		(X)		(D)
	vpsa, membranes, etc		(Z)		(X)		(X)		(Z)
325120A051	Merchant shipment		25,871	a/	16,753	a/	31,254		(X)
325120A061 325120A071	Consumption in this plant Other shipments or uses		641 4,531		(X) (D)		(X) (D)		(D) (X)

D Withheld to avoid disclosing data for individual companies. pt. Part. S Does not meet publication standards. X Not applicable. Z Equals less than one.

Note: Percent of estimation of each item is indicated as follows: a/10 to 25 percent of this item is estimated. b/26 to 50 percent of this item is estimated. c/Over 50 percent of this item is estimated.

Table 3. Production, Exports, Imports, and Apparent Consumption of Industrial Gases [Million cubic meters, unless otherwise noted]

Product code	Product description	Manu- facturers' production	Exports of domestic merchan- dise 1/	Percent exports to manufac- turers' net production	Imports for consumption 2/	Apparent consump- tion 3/	Percent imports to apparent consump- tion
	2001						
3251204	Carbon dioxide, gas, liquid, and solid (metric tons)	11,606,021	90,510	0.8	25,160	11,540,671	0.2
325120D021	Argon	522	302	57.9	21	241	8.7
325120D031, 041, 051, 061, 071	Hydrogen	13,603	399	2.9	118	13,322	0.9
3251207	Nitrogen	26,293	82	0.3	80	26,291	0.3
325120A	Oxygen	16,385	117	0.7	13	16,281	0.1
	2000						
3251204	Carbon dioxide, gas, liquid, and solid (metric tons)	13,202,714	127,577	1.0	15,163	13,090,300	0.1
325120D021	Argon	589	409	69.4	27	207	13
325120D031, 041, 051, 061, 071	Hydrogen	13,144	363	2.8	150	12,931	1.2
3251207	Nitrogen	26,598	126	0.5	44	26,516	0.2
325120A	Oxygen	18,817	153	0.8	19	18,683	0.1

S Does not meet the publication standards.

<sup>1/</sup>Source: Census Bureau report EM 545. U.S. Exports.

<sup>2/</sup>Source: Census Bureau report IM 145, U.S. Imports for Consumption.

<sup>3/</sup>Apparent consumption is derived by subtracting exports from the total of net production plus imports.

Table 4. Comparison of North American Industry Classification System (NAICS)-Based Product Codes with Schedule B Export Codes, and HTSUSA Import Codes: 2001

Product code	Product description	Export code 1/	Import code 2/
3251204	Carbon dioxide, gas, liquid, and solid (metric tons)	2811.21.0000	2811.21.0000
325120D021	Argon, high purity	2804.21.2000	2804.21.2000
325120D031, 041, 051, 061, 071	Hydrogen	2804.10.0000	2804.10.0000
3251207	Nitrogen	2804.30.0000	2804.30.0000
325120A	Oxygen	2804.40.0000	2804.40.0000

1/Source:~2001~edition,~Harmonized~System-based~Schedule~B,~Statistical~Classification~of~Domestic~and~Foreigh~Commodities~Exported~from~the~United~States.

2/Source: Harmonized Tariff Schedule of the United States, annotated (2001).

## Appendix.

# General CIR Survey Information, Explanation of General Terms and Historical Note

#### **GENERAL**

The CIR program has been providing monthly, quarterly, and annual measures of industrial activity for many years. Since 1904, with its cotton and fats and oils surveys, the CIR program has formed an essential part of an integrated statistical system involving the quinquennial economic census, manufacturing sector, and the annual survey of manufactures. The CIR surveys, however, provide current statistics at a more detailed product level than either of the other two statistical programs.

The primary objective of the CIR program is to produce timely, accurate data on production and shipments of selected products. The data are used to satisfy economic policy needs and for market analysis, forecasting, and decision making in the private sector. The product-level data generated by these surveys are used extensively by individual firms, trade associations, and market analysts in planning or recommending marketing and legislative strategies, particularly if their industry is significantly affected by foreign trade. Although production and shipments information are the two most common data items collected, the CIR program collects other measures also such as inventories, orders, and consumption. These surveys measure manufacturing activity in important commodity areas such as textiles and apparel, chemicals, primary metals, computer and electronic components, industrial equipment, aerospace equipment, and consumer goods.

The CIR program uses a unified data collection, processing, and publication system. The U.S. Census Bureau updates the survey panels for most reports annually and reconciles the estimates to the results of the broader-based annual survey of manufactures and the economic census, manufacturing sector. The manufacturing sector provides a complete list of all producers of the products covered by the CIR program and serves as the primary source for CIR sampling. Where a small number of producers exist, CIR surveys cover all known producers of a product. However, when the number of producers is too large, cutoff and random sampling techniques are used. Surveys are continually reviewed and modified to provide the most up-to-date information on products produced. The CIR program includes a group of mandatory and voluntary surveys. Typically the monthly and quarterly surveys are conducted on a voluntary basis. Those companies that choose not to respond to the voluntary surveys are required to submit a mandatory annual counterpart corresponding to the more frequent survey.

## NORTH AMERICAN INDUSTRY CLASSIFICATION SYSTEM (NAICS), 1997

The adoption of the North American Industry Classification System (NAICS) in the 1997 Economic Census has had a major impact on the comparability of current and historic data. Approximately half of the industries in the manufacturing sector of NAICS do not have comparable industries in the Standard Industrial Classification (SIC) system that was used in the past.

While most of the change affecting the manufacturing sector was change within the sector, some industries left manufacturing and others came into manufacturing. Prominent among those that left manufacturing are logging and portions of publishing. Prominent among the industries that came into the manufacturing sector are bakeries, candy stores where candy is made on the premises, custom tailors, makers of custom draperies, and tire retreading. The net effect of the classification changes are such that if the 1997 value of shipments data for all manufacturers were tabulated on an SIC basis, it would be approximately 3 percent higher.

Listed below are the NAICS sectors:

- 21 Mining
- 22 Utilities
- 23 Construction
- 31-33 Manufacturing
- 42 Wholesale Trade
- 44-45 Retail Trade
- 48-49 Transportation and Warehousing
- 51 Information
- 52 Finance and Insurance
- 53 Real Estate and Rental and Leasing
- 54 Professional, Scientific, and Technical Services
- 55 Management of Companies and Enterprises
- 56 Administrative and Support and Waste Management and Remediation Services
- 61 Educational Services
- 62 Health Care and Social Assistance
- 71 Arts, Entertainment, and Recreation
- 72 Accommodation and Food Services
- 81 Other Services (except Public Administration)

(Not listed above are the Agriculture, Forestry, Fishing, and Hunting sector (NAICS 11), partially covered by the census of agriculture conducted by the U.S. Department of Agriculture, and the Public Administration sector (NAICS 92), covered by the census of governments conducted by the Census Bureau.)

The 20 NAICS sectors are subdivided into 96 subsectors (three-digit codes), 313 industry groups (four-digit codes), and, as implemented in the United States, 1170 industries (five- and six-digit codes).

#### **FUNDING**

The Census Bureau funds most of the surveys. However, a number of surveys are paid for either fully or partially by other Federal Government agencies or private trade associations. A few surveys are mandated, but all are authorized by Title 13 of the United States Code.

#### **RELIABILITY OF DATA**

Survey error may result from several sources including the inability to obtain information about all cases in the survey, response errors, definitional difficulties, differences in the interpretation of questions, mistakes in recording or coding the reported data, and other errors of collection, response, coverage, and estimation. These nonsampling errors also occur in complete censuses. Although no direct measurement of the biases due to these nonsampling errors has been obtained, precautionary steps were taken in all phases of the collection, processing, and tabulation of the data in an effort to minimize their influence.

A major source of bias in the published estimates is the imputing of data for nonrespondents, for late reporters, and for data that fail logic edits. Missing figures are imputed based on period-to-period movements shown by reporting firms. A figure is considered to be an impute if the value was not directly reported on the questionnaire, directly derived from other reported items, directly available from supplemental sources, or obtained from the respondent during the analytical review phase. Imputation generally is limited to a maximum of 10 percent for any one data cell. Figures with imputation rates greater than 10 percent are suppressed or footnoted. The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual yearly movements for nonrespondents may or may not closely agree with the imputed movements. The range of difference between the actual and imputed figures is assumed to be small. The degree of uncertainty regarding the accuracy of the published data increases as the percentage of imputation increases. Figures with imputation rates above 10 percent should be used with caution.

#### **DATA REVISIONS**

Statistics for previous years may be revised as the result of corrected figures from respondents, late reports for which imputations were originally made, or other corrections. Data that have been revised by more than 5 percent from previously published data are indicated by footnotes.

#### **DISCLOSURE**

The Census Bureau collects the CIR data under the authority of Title 13, United States Code, which specifies that the information can only be used for statistical purposes and cannot be published or released in any manner that would identify a person, household, or establishment. "D" indicates that data in the cell have been suppressed to avoid disclosure of information pertaining to individual companies.

#### **EXPLANATION OF GENERAL TERMS**

**Capacity.** The maximum quantity of a product that can be produced in a plant in 1 day if operating for 24 hours. Includes the capacity of idle plants until the plant is reported to be destroyed, dismantled, or abandoned.

**Consumption.** Materials used in producing or processing a product or otherwise removing the product from the inventory.

**Exports.** Includes all types of products shipped to foreign countries, or to agents or exporters for reshipment to foreign countries.

Gross shipments. The quantity or value of physical shipments from domestic establishments of all products sold, transferred to other establishments of the same company, or shipped on consignment, whether for domestic or export sale or use. Shipments of products purchased for resale are omitted. Shipments of products made under toll arrangements are included.

**Interplant transfers.** Shipments to other domestic plants within a company for further assembly, fabrication, or manufacture.

**Inventories.** The quantity or value of finished goods, work in progress, and materials on hand.

Machinery in place. The number of machines of a particular type in place as of a particular date whether the machinery was used for production, prototype, or sampling, or was idle. Machinery in place includes all machinery set up in operating positions.

**Net receipts.** Derived by subtracting the materials held at the end of the previous month from the sum of materials used during the current month.

**Production.** The total volume of products produced, including: products sold; products transferred or added to inventory after adjustments for breakage, shrinkage, and obsolescence, plus any other inventory adjustment; and products that undergo further manufacture at the same establishment.

**Quantities produced and consumed.** Quantities of each type of product produced by a company for internal consumption within that same company.

Quantity and value of new orders. The sales value of orders received during the current reporting period for products and services to be delivered immediately or at some future date. Also represents the net sales value of contract change documents that increase or decrease the sales value of the orders to which they are related, when the parties concerned are in substantial agreement as to the amount involved. Included as orders are only those that are supported by binding legal documents such as signed contracts or letter contracts.

Quantity and value of shipments. The figures on quantity and value of shipments represent physical shipments of all products sold, transferred to other establishments of the same company, or shipped on consignment, whether for domestic or export sale. The value represents the net sales price, f.o.b. plant, to the customer or branch to which the products are shipped, net of discounts, allowances, freight charges, and returns. Shipments to a company's own branches are assigned the same value as comparable appropriate

allocation of company overhead and profit. Products bought and resold without further manufacture are excluded.

Stocks. Total quantity of ending finished inventory.

**Unfilled orders (backlog).** Calculated by adding net new orders and subtracting net sales from the backlog at the end of the preceding year.

#### HISTORICAL NOTE

Data on industrial gases have been collected by the Census Bureau since 1941. Prior to 1991, data were collected both monthly and annually. Beginning in 1991, as a result of budget reductions, the monthly series was canceled and replaced with a similar quarterly series. Historical data may be obtained from Current Industrial Reports (called Facts for Industry before 1959) available at your local Federal Depository Library.