U.S. Census Bureau Refractories - 2009 MA327C (09)-1 Issued July 2010

Address inquiries concerning these data to Primary Goods Industries Branch, U.S. Department of Commerce, Census Bureau, Manufacturing and Construction Division, Washington DC, 20233-6900, or call Georgia Somarakis, 301-763-9833.

These data are also available online through STAT-USA by subscription. For further information, visit http://www.stat-usa.gov/ or call 1-800-STAT-USA.

Table 1. Value of Shipments of Refractories: 2009 to 2005 [Value in thousands of dollars]

Product class code	Product description	Year		Value
3271240	Clay refractories	2009		764,418
		2008	r/	924,627
		2007		964,699
		2006		962,973
		2005		860,844
3271250	Nonclay refractories	2009		1,420,193
		2008	r/	1,598,219
		2007		1,304,493
		2006		1,163,552
		2005		1,152,700

Table 2. Quantity and Value of Shipments of Refractories by Type: 2009 and 2008 [Value in thousands of dollars]

[Value in thousa	ands of dollars]	Quantity shipped (unit of measure) M bricks						
Product code	Product description		No. of cos.	Short tons	Metric tons	(1,000 9-inch equivalent)		Value of shipments
3271240	Clay refractories	2009 2008	(X)	(X) (X)	(X) (X)	(X) (X)	r/	764,418 924,627
3271240125	Fireclay, high alumina, and insulating brick shapes 1/	2009 2008	45	261,314 a/ 466,795	236,911 423,208 r/	(S) 1 38,549 a		357,366 504,642
3271240135	Unshaped clay refractory bonding mortars, castable refractories, and gunning mixes 2/, 3/	2009 2008	34	a/ 412,265 r/ 561,725	373,768 510,314	(X) (X)	r/	381,636 381,807
3271240451	Clay and high alumina refractory raw materials 4/	2009 2008	9	(D) 321,140	(D) 291,154	(X) (X)		(D) 11,665
3271240461	Clay and high alumina refractory materials 5/	2009 2008	10	(D) a/ 55,349	(D) 50,381	(X) (X)		(D) 26,513
3271250	Nonclay refractories	2009 2008	(X)	(X) (X)	(X) (X)	(X) (X)	r/	1,420,193 1,598,219
3271250125	Magnesite-chrome, chrome-magnesite, including high fires, burned and unburned brick, and chrome brick	2009 2008	12	a/ 139,363 r/ 109,116	126,349 a/ 98,927 a/	16,433 19,504		339,535 334,097
3271250135	All other brick and shapes, including dolomite, dolomite magnesite, forsterite, pyrophyllite-zircon, carbon and graphite crucibles, retorts, stopper heads, natural graphite refractories, and molten cast	2009 2008	26	331,697 r/ 419,454	300,723 380,285	41,172 51,138	r/	605,536 719,669
3271250145	Unshaped nonclay refractories basic bonding mortars made predominately of magnesite or chrome ore, dolomite, and other nonclay mortars, made predominately of forsterite, zircon, and silica	2009 2008	30	333,595 r/ 392,096	302,445 355,482	(X) (X)	r/	255,765 283,679
3271250256	Domestic shipments for direct use by customers as a finished refractory and all exported material 5/	2009 2008	16	(D) (D)	(D) (D)	(X) (X)		(D) (D)
3271250261	All other domestic shipments of nonclay refractory materials sold in lump or ground form as refractory raw material $4/$	2009 2008	10	(D) (D)	(D) (D)	(X) (X)		(D) (D)

Table 3. Shipments, Exports and Imports of Refractories by Type: 2009 and 2008 [Value in thousands of dollars]

Product code 1/	Product description	Year		Manufacturers' shipments	Exports of domestic merchandise 2/ (value at port)	Imports for consumption 3/ (value at port)
3271240125	Fireclay, high alumina, and insulating brick shapes	2009 2008	b/ a/	357,366 504,642	67,420 66,653	77,769 108,342
3271240135	Unshaped clay refractory bonding mortars, castable refractories, and gunning mixes.	2009 2008	r/	381,636 381,807	31,689 33,816	1,510 862
3271250125	Magnesite-chrome, chrome-magnesite, including high fires, burned and unburned brick, and chrome brick.	2009 2008	a/ r/	339,535 334,097	52,843 72,606	93,661 155,751
3271250135	All other brick and shapes	2009 2008	r/	605,536 719,669	187,168 180,495	129,832 219,494
3271250145	Unshaped refractories and gunning mixes	2009 2008	r/	255,765 283,679	111,898 173,564	27,290 36,425

Footnotes: 1/ For comparison of North American Industry Classification System (NAICS)-Based product codes with Schedule B export numbers and HTSUSA import numbers, see Table 4. 2/ Source: Census Bureau report EM 545, U.S. Exports. 3/ Source: Census Bureau report IM 146, U.S. Imports for Consumption and General Imports.

## Table 4. Comparison of North American Industry Classification System (NAICS)-Based Product Codes with Schedule B Export Codes, and HTSUSA Import Codes: 2009

Product			
code	Product description	Export code 1/	Import code 2/
3271240125	Fireclay, high alumina, and insulating brick shapes.	6902.20.1010	6902.20.1010
		6902.20.5010	6902.20.5010
		6902.90.1010	6902.90.1010
		6902.90.5010	6902.90.5010
		6903.90.0010	6903.90.0010
3271240135	Unshaped clay refractory bonding mortars, castable refractories, and gunning mixes.	3816.00.0010	3816.00.0010
3271250125	Nonclay magnesite, magnesite-chrome, including high fires, burned	6902.10.1000	6902.10.1000
5271250125	and unburned brick, and chrome brick.	6902.10.5000	6902.10.5000
3271250135	All other nonclay brick and shapes, including dolomite, dolomite	6902.20.1020	6902.20.1020
	magnesite, forsterite, pyrophyllite-zircon, carbon and graphite	6902.20.5020	6902.20.5020
	crucibles, retorts, stopper heads, natural graphite refractories,	6902.90.1020	6902.90.1020
	and molten cast.	6902.90.5020	6902.90.5020
		6903.90.0050	6903.90.0050
3271250145	Unshaped nonclay refractories basic bonding mortars made predominantly of magnesite or chrome ore, dolomite, and other nonclay mortars, made predominantly of forsterite, zircon, and silica.	3816.00.0050	3816.00.0050

Footnotes:

 Source: 2009 edition, Harmonized System-based Schedule B, Statistical Classification of Domestic and Foreign Commodities Exported from the United States.
Source: Harmonized Tariff Schedule of the United States, Annotated (2009). Symbols:

- (D) Withheld to avoid disclosing data of individual companies.
- (X) Not applicable.
- (NA) Not available.
- r/ Revised by 5 percent or more from previously published data.
- (n.e.c.) Not elsewhere classified.
- (n.s.k.) Not specified by kind.
- (nehp) Net engine horsepower
- (btuh) British thermal units per hour

(pt.) Part.

- Represents zero.

Estimation symbols - Percent of estimation for each item is indicated as follows:

- a/ 10 to 19 percent of this item has been estimated.
- b/ 20 to 29 percent of this item has been estimated.
- c/ 30 to 49 percent of this item has been estimated.
- (S) Withheld because estimates did not meet publication standards

## HISTORICAL NOTE

The Census Bureau has collected data on refractories since 1947.

Historical Current Industrial Reports data (called Facts for Industry before 1959) may be obtained from a Federal Depository Library. To locate a Federal Depository Library in your area, please visit http://www.gpoaccess.gov/libraries.html.