Switchgear, Switchboard Apparatus, Relays, and Industrial Controls

1999

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Information about the scope of the survey, methodology, explanation of terms and historical notes for this survey may be found in the introduction of the 1997 Manufacturing Profiles, issued August 1999.

Current data are released electronically on Internet for all individual surveys as they become available. Use: http://www.census.gov/econ/www/ manumenu.html. Individual reports can be accessed by choosing "Current Industrial Reports (CIR's)," clicking on "Report Number Index;" from the "Industrial Products by Numeric Index," choose the survey of interest. Follow the menu to view the PDF file or to download the worksheet file (WK format) to your personal computer.

These data are also available through the U.S. **Department of Commerce and STAT-USA** Electronic Bulletin Board by subscription. To access, dial 202-482-3870 and follow the prompts to register. Also, you may call 202-482-1986 or 1-800-STAT-USA, for further information. The Internet address is: www.stat-usa.gov/.

NOTE: Data are now published on the new North **American Industry Classification System (NAICS)** basis and therefore are not always comparable to the old Standard Industrial Classification (SIC) code. For further information on NAICS, see www.census.gov/epcd/www/naics.html.

Summary of Findings

During 1999, the total value of shipments of switchgear and switchboard apparatus was \$7.2 billion, up 6.3 percent from the 1998 value of \$6.8 billion. The 1999 shipments include power circuit breakers, valued at \$577.8 million, an increase of 13.3 percent from 1998; low voltage panelboards, valued at \$2.4 billion, an increase of 7.2 percent from 1998; fuses and fuse equipment, valued at \$612.0 million, an increase of 6.0 percent from 1998; molded case circuit breakers, valued at \$1.4 billion, an increase of 4.9 percent from 1998; duct, valued at \$282.4 million, an increase of 1.5 percent from 1998; and switchgear valued at \$2.0 billion, an increase of 5.4 percent from 1998. During 1999, the total value of shipments of relays and industrial controls was \$9.5 billion, down 1.2 percent from the 1998 value of \$9.7 billion. The 1998 shipments include generalpurpose relays valued at \$771.0 million, a decrease of 1.6 percent from 1998; specificpurpose industrial controls, valued at \$3.8 billion, a slight increase from 1998; generalpurpose industrial controls, valued at \$4.5 billion, a decrease of 2.5 percent from 1998; and motor controller accessories valued at \$503.0 million, an increase of 1.4 percent from 1998.

Current Industrial Reports

 $Address\ inquiries\ concerning\ these\ data\ to\ Investment\ Goods\ Industries\ Branch,\ Manufacturing\ and\ Construction\ Division\ (MCD),\ Washington,\ DC$ 20233-6900, or call Tempie Whittington, 301-457-4800

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U.S. Department of Commerce Economics and Statistics Administration U.S. Census Bureau



Table 1. Value of Shipments of Switchgear, Switchboard Apparatus, Relays, and Industrial Controls: 1992 to 1999 [Millions of dollars]

Product code	Product description	1999	1998	1997	1996	1995	1994	1993	1992
3353131000	Power circuit breakers	544.8	481.0	459.5	412.7	442.9	550.9	520.8	480.8
3353133000	Low-voltage panelboards	2,359.6	2,201.0	2,169.4	2,093.3	2,025.4	1,750.8	1,687.1	1,531.1
3353135000	Fuses and fuse equipment	612.0	577.2	557.4	522.2	500.1	382.1	319.9	412.8
3353137000	Molded case circuit breakers	1,436.4	1,369.8	1,299.7	1,218.1	1,173.4	1,132.9	1,009.8	954.7
3353139000	Duct, 1,000 volts and under	282.4	278.1	284.0	254.5	238.5	227.9	200.1	189.1
335313A000	Switchgear (except ducts)	1,987.6	1,885.6	1,830.5	1,868.2	1,758.3	1,663.7	1,581.3	161.5
3353141000	Relays, general purpose	771.0	783.2	829.7	786.6	808.1	804.0	750.6	781.5
3353143000	Specific-purpose industrial controls	3,788.5	3,785.4	3,568.2	3,454.9	3,312.4	2,747.9	2,321.6	1,915.7
3353145000	General-purpose industrial controls	4,471.7	4,587.2	4,362.7	4,323.8	4,189.2	3,840.3	3,326.3	2,778.2
3353147000	Motor controller accessories and								
	parts for industrial controls	503.0	496.0	564.8	516.4	503.3	511.6	476.4	447.9

Table 2. Shipments of Switchgear, Switchboard Apparatus, Relays, and Industrial Controls: 1999 and 1998 [Quantity in number of units. Value in thousands of dollars]

		No.		1999				1998			
Product code	Product description	of cos.		Quantity		Value		Quantity		Value	
335313 3353131 3353131001	Switchgear and switchboard apparatus Power circuit breakers, all voltages Power circuit breakers (sold	(NA) 33		(X) (X)	a/	7,222,746 544,791		(X) (X)		6,792,833 481,031	
	separately) for use in metal-clad switchgear, oil and oilless, over 1,000 volts, (number of breakers)	11		(S)	c/	36,271		3,639	a/ r/	29,671	
3353131003	All other power circuit breakers (sold separately)	25		(S)	a/	466,649		2,290,090		398,101	
3353131029 3353133	Parts for all power circuit breakers Low voltage panelboards, distribution boards, and other switching and interrupting devices, 1,000 volts	20		(X)	c/	41,871		(X)	b /	53,259	
007040004	and below Panelboards, including enclosing cabinets:	114		(X)	a/	2,359,602		(X)	a/	2,201,034	
3353133201	Fusible, including combination switch fuse	41	,	(S)		145,469		(S)	a/ r/	141,057	
3353133104	Circuit breaker Distribution switchboards:	52	a/	1,359,100		638,682	,	1,306,041		607,916	
3353133207 3353133211	Fusible Circuit breaker	30 43	b/ b/	29,552 78,891		126,924 349,234	a/	39,274 73,397		153,996 307,842	
3353133213	Other, including theater switchboards	5		(D)		(D)		(D)		(D)	
	Switches (except switches commonly known as snap, toggle, and rotary switches and switch devices intended primarily to be used with electric motor controls): Knife switches, enclosed:										
3353133216 3353133219	Heavy dutyGeneral duty	11 7	a/	1,623,227 1,215,287	a/	203,732 61,290	a/ r/ r/	1,598,416 1,263,047	r/	185,858 59,667	
3353133222	Enclosed fusible, service entrance, and branch circuit				u,	·	1,		1,		
3353133225	cutouts	6 16	a/	(D) 10,899,594	a/	(D) 303,159		(D) 11,019,672		(D) 277,555	
3353133228	Load centers: Grouped metering panels (combinations of two or more meters and related switching units with overcurrent protection associated with each meter, including accessory components, excluding single										
3353133231	socket load combinations) Other switches, excluding snap, bolted, toggle, push, etc., including open knife switches, motor contact, motor disconnect, meter service equipment other than metermounting, and test	15		(S)	a/	33,988		(S)	r/	34,879	
3353133234	devices Other low voltage switchgear	17		(X)	b/	131,533		(X)	a/ r/	127,579	
3353135	apparatus Fuses and fuse equipment, under 2,300 volts (except power distribution	26		(X)	a/	355,806		(X)	b/	293,945	
3353135001	cutouts)	18 2		(X)	c/	611,965		(X)	c/	577,241	
3353135004	Nonrenewable plug fuses 1/ Nonrenewable cartridge fuses	9		(X) (X)	c/	(D) 276,647		(X) (X)	c/ r/	(D) 251,435	
3353135007	Renewable plug and cartridge fuses, including renewable links 1/	3		(X)		2,746		(X)		4,114	
3353135011	Other fuses and open fuse material, including cutouts, clips, bases,										
3353137	etc	17		(X)	c/	332,573		(X)	c/	321,692	
	volts and under	34		(X)	a/	1,436,395	b/	(X)	a/	1,369,777	
3353137001	With ground fault detection capability 2/	14		(D)		(D)		(D)		(D)	
3353137004	Without ground fault detection capability 2/	18	b/	38,083,393	a/	755,226	b /	36,175,444	a/	718,982	

Table 2. Shipments of Switchgear, Switchboard Apparatus, Relays, and Industrial Controls: 1999 and 1998 [Quantity in number of units. Value in thousands of dollars]

		No.		1999	9		1998	3
Product code	Product description	of cos.	Quantity	1000	Value	Quantity	1000	Value
	Residential or light duty type, (primarily) for load center application, assembled as complete units in supporting and enclosing housing of insulating materials:							
3353137007	With ground fault detection capability 3/	7	(D)		(D)	(D)		(D)
3353137011	Without ground fault detection capability 3/	6	(S)		335,790	(S)		312,656
3353137013	Individually enclosed industrial type, excluding panelboards and busway plugs	13	(S)		16,748	(S)		17,015
3353137017	Other molded case circuit breakers: Marine, Navy, aircraft and	~	(0)	,	100 410	(C)	,	100.000
3353137031	aerospace type	7 15	(S) (S)	c/ b/	138,416 190,215	(S) (S)	c/ b/	138,602 182,522
3353139	Duct, including plug-in units and accessories, 1,000 volts and under, consisting of enclosed sectionalized prefabricated bus bars rated 20 amperes or more and associated structures	20		D,	282,401		D/	278,125
335313A	and fittings Switchgear (except ducts)	125	(X) (X)	a/	1,987,592	(X) (X)		1,885,625
335313A101	Automatic and manual control panels (generators, transformers, feed-							
335313A204	controls, etc.)	65	(X)	a/	271,554	(X)	a/	255,841
335313A307	load interrupter switchgear Metal-enclosed load interrupter switchgear assemblies, all	44	(X)	c /	376,612	(X)	a/	367,331
335313A311	voltages, including parts Metal-enclosed low-voltage power circuit breaker switchgear assemblies 1,000 volts and below, including parts and excluding load	38	(X)	a/	215,470	(X)		185,387
335313A313	interrupter switchgear Metal-enclosed bus bars when sold separately, above 1,000 volts, including isolated, segregated,	34	(X)	c/	147,244	(X)	r/	143,455
	nonsegregated and cable bus bars	15	(X)	a/	35,945	(X)		39,674
335313A316 335313A319	Outdoor, excluding structures Indoor	26 9	(X) (X)	a/	394,358 7,068	(X) (X)	r/	367,821 9,808
335313A322	Power fuses and fuse links for 2,300 volts and over, ac service, excluding distribution	Ü	(74)		7,000	(11)	1,	0,000
335313A325	cutouts 4/ Power and ground connectors generally used in substation	11	(X)		(D)	(X)		(D)
335313A328	construction 4/ Overhead transmission and distribution connectors (clamps,	5	(X)		195,538	(X)		183,634
335313A331	taps, terminals, and splices)	5 4	(X) (X)	a/	46,293 (D)	(X)		47,219 (D)
335313A334 335313A337	Distribution cutouts Other switchgear devices, including regulators and miscellaneous switchboard devices (for sale	8	(X)	b/	82,344	(X)	. 1	80,315
335314	separately) 5/	23 (NA)	(X) (X)	b/ a/	215,166 9,534,268	(X) (X)	a/	205,140 9,651,752
3353141	General-purpose and other relays	107	(X)	b /	770,996	(X)	b/	783,207

Table 2. Shipments of Switchgear, Switchboard Apparatus, Relays, and Industrial Controls: 1999 and 1998 [Quantity in number of units. Value in thousands of dollars]

	-	No.			1999				1998	
Product	Product description	of		0	1999			0	1336	1/-1
code		cos.		Quantity		Value		Quantity		Value
3353141001	Industrial-control relays (all voltages), n.e.c.	41		(S)	a/	242,395		(S)	a/	263,551
	General-purpose electromechanical			(5)		212,000		(5)	α,	200,001
	relays:									
	Over 100 MW actuating power and sealed (either hermetically or									
	environmentally):									
3353141004	0 through 2.0 amperes contact rating 6/	8		(D)		(D)		(D)		(D)
3353141007	Over 2.0 through 10.0 amperes	Ū		(D)		(D)		(D)		(D)
3353141011	contact rating 6/	17		(D)		(D)		(D)		(D)
3333141011	Over 10.0 amperes contact rating 6/	8		2,374,166		46,857		2,368,154		46,154
	Over 100 MW actuating power and									
3353141013	not sealed: 0 through 10.0 amperes contact									
3333141013	rating	13	a/	880,876	a/	8,419	a/	858,978	a/	8,383
3353141016	Over 10.0 amperes contact	10	- /	005 500	L/	0.040	L/	700 447	L/	10.000
3353141019	rating 7/ 0 through 100 MW actuating power	12	c/	665,589	b/	9,646	b/	720,447	b/	10,002
	(both sealed and not sealed) 7/	2		(D)		(D)		(D)		(D)
	Miniature printed circuit mounted electromechanical relays,									
	excluding reed relays (profile									
	height 1/2-inch max.):									
	Sealed (either hermetically or environmentally):									
3353141022	0 through 2.0 amperes contact									
3353141025	rating Over 2.0 amperes contact	2		(D)		(D)		(D)		(D)
0000111020	rating	2		(D)		(D)		(D)		(D)
3353141028	Not sealed DIP or SIP footprint:	4		(D)		(D)		(D)		(D)
3353141031	Sealed (either hermetically or									
	environmentally)	1		(D)		(D)		(D)		(D)
3353141034	Telephone relays, all types: Sealed (either hermetically or									
	environmentally)	3		(D)		(D)		(D)		(D)
3353141037 3353141041	Not sealedGeneral-purpose solid-state relays,	4	c/	31,479	c/	368	c/	36,359	b/	418
3333141041	pure solid-state and hybrid solid-									
	state, excluding time delay	10		(S)	b/	13,873		(S)	b/	13,661
	High performance military/aerospace/ aircraft relays and contactors									
	(generally pertaining to Mil-R5757,									
3353141043	6106, 19523, 25108, and 39016): Round and square can multipole									
3333141043	airframe relays and contractors									
	(both sealed and not sealed)	~		(C)	- /	44 100		(C)	- /	40.010
	(all sizes)	5		(3)	c/	44,132		(S)	a/	40,219
3353141046	Larger than full size	4		(D)		(D)	,	(S)		24,683
3353141049 3353141052	Full size Half size and smaller, including	4		(S)	c/	7,965	a/	145,775	a/	9,759
	TO-5 package	5		(D)		(D)		1,371,480		36,448
3353141055	RF, antenna and coaxial relays (sealed and not sealed),									
	excluding reed relays	5		(D)		(D)		(D)		(D)
	Reed relays:									
3353141058	Dry reed: Miniature size (glass length									
	less than .85 inch)	8		(D)		(D)		(D)		(D)
3353141061 3353141064	Standard size Mercury wetted reed	6 4		(D) (S)		(D) 1,832		(D) (S)		(D) 1,805
3353141067	Stepping switches, stepping and	-		(5)		1,002		(5)		1,000
2252141071	impulse relays	4		(D)		(D)		(D)		(D)
3353141071	Switchgear and protective relays	6		(D)		(D)		(D)		(D)
00801115	Timing relays (timers):									
3353141073 3353141076	Solid-state/EMR combination Solid-state-pure	22 18	b/ a/	1,262,368 312,330	c/ c/	35,301 13,077	b/	1,241,224 341,232	b/	35,357 14,227
3353141079	All other timing relays (timers),			-12,000	٠,	-0,011		- 11,202		,~~'
	including pneumatic, motor driven, electronic, etc	15	c/	397,351	c/	16,390	c/	406,191	c/	18,196
3353141082	All other general-purpose and	13	C/	557,551	C/	10,330	C/	400,131	C/	10,130
	special-purpose relays, n.e.c	21		(X)		155,434		(X)		141,201

Table 2. Shipments of Switchgear, Switchboard Apparatus, Relays, and Industrial Controls: 1999 and 1998 [Quantity in number of units. Value in thousands of dollars]

		No.			199	9			1998	3
Product code	Product description	of cos.		Quantity	100	Value		Quantity	1000	Value
3353141085	Parts for general-purpose and special-purpose relays (sold									
3353143 3353143301	separately) Specific-purpose industrial controls U.S. Coast Guard, Navy, and Marine	8 238		(X) (X)	a/ a/	10,864 3,788,540		(X) (X)	b/ a/	10,564 3,785,355
3353143104	auxiliary controls and accessories Metal mill controls and accessories	20	b/	77,312	b /	183,428	a/	77,704	b/	156,039
3353143307	(all voltages) Crane and hoist controls, constant	8		(S)		89,355		(S)		67,246
3353143311	and adjustable voltage, including operators' desks and stations Definite-purpose contactors and	17	a/	34,305		130,296	a/	40,364		138,158
	starters (600 volts and less) Machine tool applications (motion	18	a/	39,172,376	a/	99,075		37,920,317		107,499
	controllers): Stand-alone controls for numerically controlled machine tools:									
3353143313	Computer numerical controls (CNC); postioning (point-to-point)	7		(S)		15,304		(S)		18,756
3353143316	Computer numerical controls (CNC); continuous path									
3353143319 3353143322	(contouring) Robotic controls 8/ Other stand-alone motion	11 4	b/	30,623 (D)	c/	412,460 (D)	a/	34,603 (D)		403,782 (D)
3353143325	controls 8/ Subordinate motion controls	16 11	c/	88,901 (S)	b/ c/	98,506 14,757		97,967 (S)	a/ c/	105,386 15,911
3353143228 3353143331	Programmable controllers, sold separately	55		(S)	a/	1,571,280		(S)	a /	1,496,344
3333143331	Other specific- or special-purpose ac and dc controllers, other definite-purpose devices	146		(X)	b /	1,174,079		(X)	a/	1,276,234
3353145	General-purpose industrial controls and power circuit devices	250		(X)	b /	4,471,699		(X)	a/	4,587,165
3353145001	General-purpose controls: Ac full voltage noncombination magnetic starters (1,000 volts									
	or less)	27	b/	964,313	b/	149,064	b/	942,912	a/	159,249
3353145004	Combination starters (less pumping panels)	22	a/	117,684	a/	68,627		103,167		69,604
3353145007 3353145011	Pumping panels Disconnect switches (600 volts	19 21	a/	56,093	a/	37,041		61,919		38,639
	or less)	21		2,270,110		65,721		1,826,705		53,360
3353145013 3353145016	Designed and rated to U. S. National Standards (NEMA) 9/ Designed and rated to	10		1,190,409	b /	44,142		1,166,780		48,323
3333143010	International Standards (IEC) 9/	6		(D)		(D)		(D)		(D)
	Ac contactors, 1,000 volts or less, excluding controls for packaged adjustable speed drives and synchronous motor controls:									
3353145019	Designed and rated to U. S. National Standards (NEMA)	14		619,749		83,868		593,781		84,794
3353145022 3353145025	Designed and rated to International Standards (IEC) Ac reduced voltage controls, 1,000	18		1,271,630		64,901		(S)		57,428
3333143023	volts or less, excluding synchronous motor starters	21	a/	74,966		56,309	b /	78,525	b /	56,740
3353145028	Synchronous motor starters, 1,000 volts or less, including both full and reduced voltage	4		(S)		1,617		(S)		915
3353145031	Motor control centers, 1,000 volts or less	37		(X)		711,143		(X)		704,414
3353145034	Starters and contactors for squirrel cage and wound rotor and synchronous and nonsynchrous motors, over 1,000 to 7,200									
	volts, air break, vacuum, and oil immersed	7		(S)	a/	72,898		(S)		76,628

Table 2. Shipments of Switchgear, Switchboard Apparatus, Relays, and Industrial Controls: 1999 and 1998 [Quantity in number of units. Value in thousands of dollars]

.		No.			199	9			1998	3
Product code	Product description	of cos.		Quantity		Value		Quantity		Value
3353145037 3353145041	Brakes and clutches Digital readout systems,	18		(S)	b /	64,375		(S)		70,615
3333143041	Presence sensors and motion measurement devices: Limit switches (positioning sensors):	19		11,237	a/	6,251	c/	9,063	b/	6,775
3353145043	Electromechanical positioning sensors	32		(X)		133,651		(X)		138,224
3353145046	Movement sensorsSolid-state positioning sensors:	21		(X)		39,024		(X)		39,131
3353145049 3353145052 3353145055	Nonoptical proximity sensors	24 16		(X) (X)		110,395 169,935		(X) (X)		83,590 175,992
	excluding relays and limit switches	10		(X)	c/	11,576		(X)	c/	10,607
3353145058	Dc power circuit devices (all voltages)	12		(X)	b /	24,435		(X)	b /	24,714
3353145061	Other control sensors (all voltages) Pushbuttons and pushbutton stations, excluding operators' desks and stations:	19		(X)	a/	100,015		(X)		107,019
3353145064	Pushbuttons, 18 mm and smaller	12		(X)		3,541		(X)		3,888
3353145067	Pushbuttons, 19 mm to 29 mm	21		(X)		71,377		(X)		64,140
3353145071 3353145073	Pushbuttons, 30 mm and larger Rheostats and resistors (except for electronic applications) sold	25		(X)		203,951		(X)		220,502
	separately, n.e.c	13		(X)	a/	24,935		(X)		26,046
3353145076	Controls for ac packaged drives	37	c/	600,734	b /	484,898	a/	586,511	a/	506,821
3353145079	Controls for dc packaged drives	28	b/	122,859	b/	65,699	a/	132,754		72,898
3353145082	Ac drives systems	36	c/	42,400	a/	172,110	c/	44,552		166,416
3353145085 3353145088	Dc drives systems Solid-state motor controllers	24	a/	(S)	a/	80,651	a/	334,590		104,735
3353145091	(all voltages) All other general industry	49	c/	761,243	b/	218,524	b/	1,312,851	a/	257,026
3353147	devices and systems Motor controller accessories and parts	95		(X)	a/	1,131,025		(X)	a/	1,157,912
3353147001	for industrial controls	117		(X)	a/	503,033		(X)	a/	496,025
	circuit switches sold, separately	38		(X)		176,051		(X)	a/	165,905
3353147004	Parts for industrial controls	97		(X)	a/	326,982		(X)	a/	330,120

D Withheld to avoid disclosing data for individual companies. NA Not available. n.e.c. Not elsewhere classified. r/Revised by 5 percent or more from previously published data. S Does not meet publication standards. X Not applicable.

- $1/P roduct\ codes\ 3353135001\ and\ 3353135007\ are\ combined\ to\ avoid\ disclosing\ data\ for\ individual\ companies.$ $2/P roduct\ codes\ 3353137001\ and\ 3353137004\ are\ combined\ to\ avoid\ disclosing\ data\ for\ individual\ companies.$
- $3/P roduct\ codes\ 3353137007\ and\ 3353137011\ are\ combined\ to\ avoid\ disclosing\ data\ for\ individual\ companies.$
- 4/Product codes 335313A322 and 335313A325 are combined to avoid disclosing data for individual companies.
- 5/Product codes 335313A331 and 335313A337 are combined to avoid disclosing data for individual companies.
- 6/Product codes 3353141004, 3353141007, and 3353141011 are combined to avoid disclosing data for individual companies.
- 7/Product codes 3353141016 and 3353141019 are combined to avoid disclosing data for individual companies.
- 8/Product codes 3353143319 and 3353143322 are combined to avoid disclosing data for individual companies. 9/Product codes 3353145013 and 3353145016 are combined to avoid disclosing data for individual companies.

Note: Percent of estimation of each item is indicated as follows: a/10 to 25 percent of this item is estimated. b/26 to 50 percent of this item is estimated. c/Over 50 percent of this item is estimated.

Table 3. Shipments, Exports, Imports, and Apparent Consumption of Switchgear, Switchboard Apparatus, Relays, and Industrial Controls: 1999
[Value in thousands of dollars]

Product code	Product description	Manufacturers' shipments (value f.o.b. plant)	Exports of domestic merchandise (value at port) 1/	Imports for consumption 2/
3353131001, 03	Power circuit breakers	502,920	144,840	109,318
3353131029	Parts for power circuit breakers	41,871	-	64,683
3353133104 3353133201, 207, 211, 213	Low voltage panelboards and distribution boards	(D)	144,904	367,922
3353133216, 216	Knife switches	265,022	3,937	14,411
3353133228, 234	Grouped metering panels, including accessory components and other low voltage switchgear appararus	389,806	41,750	50,388
3353135001, 004, 007, 011	Fuses and fuse equipment, under 2,300 volts	611,965	206,378	96,000
3353137001, 004, 007, 011, 013, 017, 031	Molded case circuit breakers, 1,000 volts and under	1,436,395	109,227	388,614
3353139000	Duct, including plug-in units and accessories	282,401	26,741	7,971
335313A101, 204, 307, 311, 313, 316, 319, 334, 337	Switchgear and switchgear assemblies 3/	(D)	21,967	11,704
335313A322	Power fuses and fuse links, 2,300 volts and over 3/	(D)	10,443	3,384
335313A325, 328, 331	Power and ground connectors and transmission and distribution connectors 3/	1,987,592	129,620	73,456
3353141001, 004, 007, 011, 013, 016, 019, 022, 025, 028, 031, 034, 037, 041, 043, 046, 049, 052, 055, 058, 061, 064, 067, 071, 073, 076, 079, 082	Relays	770,996	587,358	767,227
3353143313, 316	Controls for numerically controlled machine tools	427,764	34,313	44,603
3353143228	Programmable controllers	1,571,280	154,702	439,475
3353145001, 004, 007, 028	Motor starters	311,041	69,194	37,814
3353145031	Motor control centers, 1,000 volts or less	711,143	81,331	38,483
3353145037	Brakes and clutches	64,375	37,490	85,690
3353145043, 046	Limit switches	172,675	-	-
3353145073	Rheostats and resistors	27,935	6,996	13,500

⁻ Represents zero. D Withheld to avoid disclosing data for individual companies.

^{1/}Source: Census Bureau report EM 545, U.S. Exports.

^{2/}Source: Census Bureau report IM 145, U.S. Imports for Consumption.

^{3/}Data for "Switchgear and switchgear assemblies" and "Power fuses and fuse links" are combined with "Power and ground connectors and transmission and distribution connectors" to avoid disclosing data for individual companies.

Table 4. Comparison of North American Industry Classification System-Based Product Codes with Schedule B Export Numbers, and HTSUSA Import Numbers: 1999

Product code	Product description	Export number 1/	Import number 2/
3353131001, 003	Power circuit breakers	8535.21.0000 8535.29.0020 8535.29.0040 8536.20.0040	8535.21.0000 8535.29.0020 8535.29.0040 8536.20.0040
3353131029	Parts for power circuit breakers	8538.90.8020	8538.90.8020
3353133104 3353133201, 207, 211, 213	Low voltage panelboards and distribution boards	8537.10.9050	8537.10.9050
3353133216, 219	Knife switches	8536.50.9045	8536.50.9045
3353133228, 234	Grouped metering panels, including accessory components and other low voltage switchgear appararus.	8537.10.9020	8537.10.9020
3353135001, 004, 007, 011	Fuses and fuse equipment, under 2,300 volts	8535.10.0040 8536.10.0020 8536.10.0040	8535.10.0040 8536.10.0020 8536.10.0040
3353137001, 004, 007, 011, 013, 017, 031	Molded case circuit breakers, 1,000 volts and under	8536.20.0020	8536.20.0020
3353139000	Duct, including plug-in units and accessories	8536.90.8010	8536.90.8010
335313A101, 204, 307, 311, 313, 316, 319, 334, 337	Switchgear and switchgear assemblies	8537.20.0020	8537.20.0020
335313A322	Power fuses and fuse links, 2,300 volts and and over	8535.10.0020	8535.10.0020
335313A325, 328, 331	Power and ground connectors and transmission and distribution connectors	8535.90.8040	8535.90.8040
3353141001, 004, 007, 011, 013, 016, 019, 022, 025, 028, 031, 034, 037, 041, 043, 046, 049, 052, 055, 058, 061, 064, 067, 071, 073, 076, 079, 082	Relays	8536.41.0005 8536.41.0020 8536.41.0030 8536.41.0045 8536.41.0050 8536.41.0060 8536.49.0055 8536.49.0055 8536.49.0065 8536.49.0075 8536.49.0080	8536.41.0005 8536.41.0020 8536.41.0030 8536.41.0045 8536.41.0050 8536.41.0060 8536.49.0055 8536.49.0055 8536.49.0065 8536.49.0075 8536.49.0080
3353143313, 316	Controls for numerically controlled machine tools	8537.10.9030	8537.10.9030
3353143228	Programmable controllers	8537.10.9060	8537.10.9060
3353145001, 004, 007, 028	Motor starters	8536.50.4000	8536.50.4000
3353145031	Motor control centers, 1,000 volts or less	8537.10.6000	8537.10.6000
3353145037	Brakes and clutches	8505.20.0000	8505.20.0000
3353145043, 046	Limit switches	8536.50.8055	8536.50.8055
3353145073	Rheostats and resistors	8533.40.0040 8533.40.8040	8533.40.8040

1/Source: 1999 edition, Harmonized System-Based Schedule B, Statistical Classification of Domestic and Foreign Commodities Exported from the United States.

2/Source: Harmonized Tariff Schedule of the United States, Annotated (1999).