

## Summary

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**SUMMARY OF FINDINGS.** For 2002, total manufacturers' shipments of industrial gases amounted to \$6,359.3 million, an increase of 22.3 percent from the 2001 shipments of \$5,199.2 million.

Total production of acetylene decreased to 2.62 billion cubic feet in 2002, from the 2.99 billion cubic feet that was produced in 2001. Total shipments were \$106.4 million, a decrease of 8.7 percent from the previous year.

Total production of hydrogen remained constant in 2002, with production of 478.53

billion cubic feet. However, shipments of hydrogen decreased with a value of \$796.7 million in 2002.

Total shipments of carbon dioxide increased to \$480.9 million in 2002, from \$321.0 million in 2001. Carbon dioxide gas shipments increased to \$40.3 million in 2002, from \$31.0 million in 2001. Carbon dioxide liquid shipments were \$407.6 million in 2002, an increase from \$257.0 million in 2001; however, solid carbon dioxide (dry ice) shipments remained unchanged in 2002, with a value of \$33.1 million.

Total production of nitrogen decreased by 6.66 billion cubic feet in 2002 to 918.98 billion cubic feet. Shipments of nitrogen increased by \$1,238.2 million in 2002, from a value of \$1,936.3 million in 2001.

Total production of oxygen increased to 605.75 billion cubic feet in 2002, from 578.34 billion cubic feet in 2001. However, shipments of oxygen decreased 2.4 percent to \$1,495.6 million in 2002, from \$1,532.3 million the previous year.

For general CIR information, explanation of general terms and historical note, see the appendix.

Address inquiries concerning these data to Consumer Goods Industries Branch, Manufacturing and Construction Division (MCD), Washington, DC 20233-6900, or call John Linehan, 301-763-4742.

For mail or fax copies of this publication, please contact the Information Services Center, MCD, Washington, DC 20233-6900, or call 301-763-4673.

U S C E N S U S B U R E A U

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Table 1. Summary of Production of Principal Gases: 2002 and 2001  
 [Million cubic feet, except as noted]

Quarter and year	Acetylene (3251201)	Total (3251204)	Carbon dioxide [short tons]			Argon high purity (325120D121)	Hydrogen, high and low purity (100 percent) (325120D pt.)	Nitrogen, high and low purity (100 percent) (3251207)	Oxygen, high and low purity (100 percent) (325120A)
			Gas (3251204111)	Liquid (3251204121)	Solid (3251204131)				
2002									
Total..... r/	2,618	12,505,224	5,081,134 r/	7,007,979 r/	416,111	18,661	478,533	918,984	605,746
Fourth quarter..... r/	655 r/	3,032,514	1,400,966 r/	1,529,974 r/	101,574	5,444	117,209 r/	235,779	168,558
Third quarter..... r/	663 r/	3,173,584	1,216,568 r/	1,841,967 r/	115,049	3,994	116,423	201,053	137,290
Second quarter..... r/	656	3,250,814 r/	1,262,040 r/	1,884,245 r/	104,529	4,776	127,247	237,543	155,120
First quarter..... r/	644	3,048,312 r/	1,201,560 r/	1,751,793 r/	94,959	4,447 r/	117,654	244,609	144,778
2001									
Total..... r/	2,994	12,645,119	5,106,512	7,159,577	379,030	18,426	475,322	925,638	578,340
Fourth quarter..... r/	746	3,112,384	1,137,917	1,878,709	95,758	4,687	121,938	236,210	142,058
Third quarter..... r/	704	3,181,716	1,169,652	1,903,024	109,040	4,536	125,147	230,474	147,131
Second quarter.....	763	3,168,401	1,357,612	1,718,736	92,053	4,580	121,565	231,279	146,087
First quarter.....	780	3,182,618	1,441,331	1,659,108	82,179	4,623	106,673	227,675	143,065

r/Revised by 5 percent or more from previously published data.

Table 2a. Primary Production of Specified Industrial Gases: 2002  
 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description	Quantity produced	Quantity shipped	Value of shipments	Quantity produced and consumed in plant
<b>TOTAL</b>					
3251201	Acetylene..... r/	2,618	2,054	106,396	(D)
3251201111	Produced for compression, including cylinder and pipeline.....	(D)	(D)	(D)	(X)
3251201121	Produced for pipeline shipment, excluding that shipped to be compressed, and for consumption in same plant.....	(D)	(D)	(D)	(D)
3251204	Carbon dioxide (short tons).....	12,505,224	14,505,219	(S)	355,282
3251204111	Gas, including amounts produced and liquefied.....	5,081,134	4,917,642	(S)	(D)
3251204121	Liquid, including amounts produced and used to make dry ice..... r/	7,007,979	9,172,897	(S)	(D)
3251204131	Solid (dry ice)..... r/	416,111	414,680	33,076	(D)
325120D121	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in same plant.....	18,661	18,558	305,204	(D)
325120D pt.	Hydrogen.....	478,533	328,591	796,687	109,059
	Gas produced for:				
325120D131	Merchant shipment.....	646	857	7,261	(X)
325120D141	Pipeline and on-site use.....	293,696	309,993	647,841	(X)
325120D151	Consumption in same plant.....	166,439	(X)	(X)	109,059
	Liquid produced for:				
325120D161	Merchant shipment.....	(D)	(D)	(D)	(X)
325120D171	Other shipments or uses.....	(D)	(D)	(D)	(X)
3251207	Nitrogen.....	918,983	791,876	3,174,525	11,582
	Gas produced by:				
3251207111	Cryogenic onsite and pipeline.....	600,997	517,049	512,178	(X)
3251207121	Noncryogenic processes by industrial gas-producing companies, including psa, vpsa, membrane, etc. ....	(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user-owned):				
3251207131	Cryogenic processes.....	26,230	(X)	(X)	(D)
3251207141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....	(D)	(X)	(X)	(D)
	Liquid produced for:				
3251207151	Merchant shipment.....	243,023	238,138	(S)	(X)
3251207161	Consumption in same plant.....	10,871	(X)	(X)	(D)
3251207171	Other shipments or uses.....	25,664	(D)	(D)	(X)
325120A	Oxygen.....	605,745	521,723	1,495,574	(D)
	Gas produced by:				
325120A111	Cryogenic onsite and pipeline.....	438,326	393,105	(S)	(X)
325120A121	Noncryogenic processes by industrial gas producing companies, including psa, vpsa, membrane, etc. ....	(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user owned):				
325120A131	Cryogenic processes.....	(S)	(X)	(X)	(D)
325120A141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....	(D)	(X)	(X)	(D)
	Liquid produced for:				
325120A151	Merchant shipment.....	92,514	87,511	182,660	(X)
325120A161	Consumption in same plant.....	(D)	(X)	(X)	(D)
325120A171	Other shipments or uses.....	26,180	(D)	(D)	(X)

Table 2a. Primary Production of Specified Industrial Gases: 2002  
 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description		Quantity produced		Quantity shipped		Value of shipments	Quantity produced and consumed in plant
<b>FOURTH QUARTER 2002</b>								
3251201	Acetylene.....	r/	655	r/	504	r/	24,939	(D)
3251201111	Produced for compression, including cylinder and pipeline.....		(D)		(D)		(D)	(X)
3251201121	Produced for pipeline shipment, excluding that shipped to be compressed, and for consumption in same plant.....		(D)		(D)		(D)	(D)
3251204	Carbon dioxide (short tons).....	r/	3,032,514		3,275,606	r/	101,470 r/	96,727
3251204111	Gas, including amounts produced and liquefied.....	a/	1,400,966	c/ r/	1,335,251		(S)	(D)
3251204121	Liquid, including amounts produced and used to make dry ice.....	b/ r/	1,529,974	c/ r/	1,839,886	b/ r/	83,616	(D)
3251204131	Solid (dry ice).....	c/ r/	101,574	c/ r/	100,469	c/ r/	7,972	(D)
325120D121	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in same plant.....	b/	5,444	a/ r/	6,100	c/ r/	85,725	(D)
325120D pt.	Hydrogen.....		117,209		78,223	r/	187,086	27,775
	Gas produced for:							
325120D131	Merchant shipment.....	b/ r/	165	c/ r/	217	b/ r/	1,844	(X)
325120D141	Pipeline and on-site use.....	b/	72,890	b/	73,546	c/	144,292	(X)
325120D151	Consumption in same plant.....	r/	39,671		(X)		(X)	27,775
	Liquid produced for:							
325120D161	Merchant shipment.....		(D)		(D)		(D)	(X)
325120D171	Other shipments or uses.....		(D)		(D)		(D)	(X)
3251207	Nitrogen.....	r/	235,779	r/	208,113		1,043,152	2,617
	Gas produced by:							
3251207111	Cryogenic onsite and pipeline.....	b/ r/	142,831	a/ r/	133,523	c/ r/	132,259	(X)
3251207121	Noncryogenic processes by industrial gas-producing companies, including psa, vpsa, membrane, etc. ....		(D)		(D)		(D)	(X)
	Captive uses for consumption in same plant (user-owned):							
3251207131	Cryogenic processes.....	a/	6,519		(X)		(X)	(D)
3251207141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(D)		(X)		(X)	(D)
	Liquid produced for:							
3251207151	Merchant shipment.....	c/ r/	73,777	c/ r/	65,187		(S)	(X)
3251207161	Consumption in same plant.....		2,719		(X)		(X)	(D)
3251207171	Other shipments or uses.....	b/ r/	6,604		(D)		(D)	(X)
325120A	Oxygen.....		168,558		141,295	r/	472,534	4,117
	Gas produced by:							
325120A111	Cryogenic onsite and pipeline.....	b/	121,989	a/ r/	106,062		(S)	(X)
325120A121	Noncryogenic processes by industrial gas producing companies, including psa, vpsa, membrane, etc. ....		(D)		(D)		(D)	(X)
	Captive uses for consumption in same plant (user owned):							
325120A131	Cryogenic processes.....	b/	7,502		(X)		(X)	(D)
325120A141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(D)		(X)		(X)	(D)
	Liquid produced for:							
325120A151	Merchant shipment.....	c/ r/	27,364	c/ r/	24,305	c/ r/	58,483	(X)
325120A161	Consumption in same plant.....		(D)		(X)		(X)	(D)
325120A171	Other shipments or uses.....	b/ r/	6,777		(D)		(D)	(X)

Table 2a. Primary Production of Specified Industrial Gases: 2002  
 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description		Quantity produced		Quantity shipped		Value of shipments		Quantity produced and consumed in plant
<b>THIRD QUARTER 2002</b>									
3251201	Acetylene.....	r/	663	r/	468	r/	23,774		(D)
3251201111	Produced for compression, including cylinder and pipeline.....		(D)		(D)		(D)		(X)
3251201121	Produced for pipeline shipment, excluding that shipped to be compressed, and for consumption in same plant.....		(D)		(D)		(D)		(D)
3251204	Carbon dioxide (short tons).....	r/	3,173,584	r/	3,484,985	r/	107,113	r/	75,272
3251204111	Gas, including amounts produced and liquefied.....	a/	1,216,568	b/ r/	1,165,239		(S)		62,116
3251204121	Liquid, including amounts produced and used to make dry ice.....	b/ r/	1,841,967	c/	2,203,682	b/ r/	87,979		(D)
3251204131	Solid (dry ice).....	c/ r/	115,049	c/ r/		r/ c/ r/	9,615		(D)
325120D121	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in same plant.....	b/	3,994	c/ r/	4,405	c/ r/	94,491		(D)
325120D pt.	Hydrogen.....		116,380		78,667	r/	194,554	r/	27,589
	Gas produced for:								
325120D131	Merchant shipment.....	b/ r/	142	c/ r/	193	b/ r/	1,638		(X)
325120D141	Pipeline and on-site use.....	b/	68,530	b/	74,147	c/	157,246		(X)
325120D151	Consumption in same plant.....	a/ r/	43,424		(X)		(X)	r/	27,589
	Liquid produced for:								
325120D161	Merchant shipment.....		(D)		(D)		(D)		(X)
325120D171	Other shipments or uses.....		(D)		(D)		(D)		(X)
3251207	Nitrogen.....		201,153		168,821		700,693		2,600
	Gas produced by:								
3251207111	Cryogenic onsite and pipeline.....	b/	129,641	b/	106,755	c/ r/	113,882		(X)
3251207121	Noncryogenic processes by industrial gas-producing companies, including psa, vpsa, membrane, etc. ....		(D)		(D)		(D)		(X)
	Captive uses for consumption in same plant (user-owned):								
3251207131	Cryogenic processes.....	c/	6,156		(X)		(X)		(D)
3251207141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(D)		(X)		(X)		(D)
	Liquid produced for:								
3251207151	Merchant shipment.....	c/	54,431	a/	54,106		(S)		(X)
3251207161	Consumption in same plant.....		2,474		(X)		(X)		(D)
3251207171	Other shipments or uses.....	b/ r/	6,034		(D)		(D)		(X)
325120A	Oxygen.....		137,290		118,754	r/	346,661		4,014
	Gas produced by:								
325120A111	Cryogenic onsite and pipeline.....	b/	99,636	b/	88,825		(S)		(X)
325120A121	Noncryogenic processes by industrial gas producing companies, including psa, vpsa, membrane, etc. ....		(D)		(D)		(D)		(X)
	Captive uses for consumption in same plant (user owned):								
325120A131	Cryogenic processes.....		(S)		(X)		(X)		(D)
325120A141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(D)		(X)		(X)		(D)
	Liquid produced for:								
325120A151	Merchant shipment.....	c/	20,730	c/	21,135	c/ r/	45,912		(X)
325120A161	Consumption in same plant.....		(D)		(X)		(X)		(D)
325120A171	Other shipments or uses.....	b/ r/	6,076		(D)		(D)		(X)

Table 2a. Primary Production of Specified Industrial Gases: 2002  
 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description		Quantity produced		Quantity shipped		Value of shipments	Quantity produced and consumed in plant
<b>SECOND QUARTER 2002</b>								
3251201	Acetylene.....	r/	656	r/	548	r/	27,447	(D)
3251201111	Produced for compression, including cylinder and pipeline.....		(D)		(D)		(D)	(X)
3251201121	Produced for pipeline shipment, excluding that shipped to be compressed, and for consumption in same plant.....		(D)		(D)		(D)	(D)
3251204	Carbon dioxide (short tons).....		3,250,814	r/	3,737,311	r/	116,989 r/	93,604
3251204111	Gas, including amounts produced and liquefied.....	a/ r/	1,262,040	b/ r/	1,294,138	c/ r/	11,570 r/	82,617
3251204121	Liquid, including amounts produced and used to make dry ice.....	b/ r/	1,884,245	c/	2,344,025		(S)	(D)
3251204131	Solid (dry ice).....	c/ r/	104,529	c/ r/	99,148	c/ r/	7,443	(D)
325120D121	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in same plant.....	b/	4,776	b/ r/	4,162	c/ r/	64,091	(D)
325120D pt.	Hydrogen.....		127,247		86,726	r/	186,897	27,581
	Gas produced for:							
325120D131	Merchant shipment.....	b/	160	c/ r/	211	b/ r/	1,779	(X)
325120D141	Pipeline and on-site use.....	b/	79,367	b/	82,218	c/	156,423	(X)
325120D151	Consumption in same plant.....	a/ r/	43,402		(X)		(X)	27,581
	Liquid produced for:							
325120D161	Merchant shipment.....		(D)		(D)		(D)	(X)
325120D171	Other shipments or uses.....		(D)		(D)		(D)	(X)
3251207	Nitrogen.....		237,543		198,241	r/	639,649	3,244
	Gas produced by:							
3251207111	Cryogenic onsite and pipeline.....	b/	159,654	a/	132,051	c/ r/	122,726	(X)
3251207121	Noncryogenic processes by industrial gas-producing companies, including psa, vpsa, membrane, etc. ....		(D)		(D)		(D)	(X)
	Captive uses for consumption in same plant (user-owned):							
3251207131	Cryogenic processes.....	c/	6,875		(X)		(X)	(D)
3251207141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(D)		(X)		(X)	(D)
	Liquid produced for:							
3251207151	Merchant shipment.....	b/	58,247	b/	56,449		(S)	(X)
3251207161	Consumption in same plant.....		2,824		(X)		(X)	(D)
3251207171	Other shipments or uses.....	b/ r/	6,677		(D)		(D)	(X)
325120A	Oxygen.....		155,120		134,018	r/	340,993	4,450
	Gas produced by:							
325120A111	Cryogenic onsite and pipeline.....	b/	112,329	a/	101,909		(S)	(X)
325120A121	Noncryogenic processes by industrial gas producing companies, including psa, vpsa, membrane, etc. ....		(D)		(D)		(D)	(X)
	Captive uses for consumption in same plant (user owned):							
325120A131	Cryogenic processes.....		8,090		(X)		(X)	(D)
325120A141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(D)		(X)		(X)	(D)
	Liquid produced for:							
325120A151	Merchant shipment.....	c/	22,828	c/	21,158	c/ r/	38,989	(X)
325120A161	Consumption in same plant.....		(D)		(X)		(X)	(D)
325120A171	Other shipments or uses.....	b/ r/	6,860		(D)		(D)	(X)

Table 2a. Primary Production of Specified Industrial Gases: 2002  
 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description	Quantity produced	Quantity shipped	Value of shipments	Quantity produced and consumed in plant
<b>FIRST QUARTER 2002</b>					
3251201	Acetylene.....	r/ 644	r/ 535	r/ 30,236	(D)
3251201111	Produced for compression, including cylinder and pipeline.....	(D)	(D)	(D)	(X)
3251201121	Produced for pipeline shipment, excluding that shipped to be compressed, and for consumption in same plant.....	(D)	(D)	(D)	(D)
3251204	Carbon dioxide (short tons).....	3,048,312	r/ 4,007,317	r/ 155,373	r/ 89,679
3251204111	Gas, including amounts produced and liquefied.....	a/ r/ 1,201,560	b/ r/ 1,123,014	(S)	r/ 79,935
3251204121	Liquid, including amounts produced and used to make dry ice.....	b/ r/ 1,751,793	c/ r/ 2,785,304	(S)	(D)
3251204131	Solid (dry ice).....	c/ r/ 94,959	c/ r/ 98,999	c/ r/ 8,046	(D)
325120D121	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in same plant.....	b/ 4,447	b/ 3,891	c/ 60,897	(D)
325120D pt.	Hydrogen.....	r/ 117,654	84,976	228,150	r/ 26,115
	Gas produced for:				
325120D131	Merchant shipment.....	b/ r/ 179	c/ r/ 237	b/ r/ 2,000	(X)
325120D141	Pipeline and on-site use.....	b/ 72,909	b/ 80,084	c/ 189,880	(X)
325120D151	Consumption in same plant.....	a/ r/ 39,942	(X)	(X) a/ r/	26,115
	Liquid produced for:				
325120D161	Merchant shipment.....	(D)	(D)	(D)	(X)
325120D171	Other shipments or uses.....	(D)	(D)	(D)	(X)
3251207	Nitrogen.....	244,609	216,701	791,031	3,121
	Gas produced by:				
3251207111	Cryogenic onsite and pipeline.....	a/ 168,871	a/ 144,719	c/ r/ 143,311	(X)
3251207121	Noncryogenic processes by industrial gas-producing companies, including psa, vpsa, membrane, etc. ....	(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user-owned):				
3251207131	Cryogenic processes.....	c/ r/ 6,681	(X)	(X)	(D)
3251207141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....	(D)	(X)	(X)	(D)
	Liquid produced for:				
3251207151	Merchant shipment.....	b/ 56,569	c/ r/ 62,396	(S)	(X)
3251207161	Consumption in same plant.....	2,853	(X)	(X)	(D)
3251207171	Other shipments or uses.....	b/ r/ 6,349	(D)	(D)	(X)
325120A	Oxygen.....	144,778	r/ 127,656	r/ 335,386	(D)
	Gas produced by:				
325120A111	Cryogenic onsite and pipeline.....	a/ 104,373	a/ 96,310	(S)	(X)
325120A121	Noncryogenic processes by industrial gas producing companies, including psa, vpsa, membrane, etc. ....	(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user owned):				
325120A131	Cryogenic processes.....	(S)	(X)	(X)	(D)
325120A141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....	(D)	(X)	(X)	(D)
	Liquid produced for:				
325120A151	Merchant shipment.....	c/ r/ 21,593	c/ r/ 20,913	c/ r/ 39,276	(X)
325120A161	Consumption in same plant.....	(D)	(X)	(X)	(D)
325120A171	Other shipments or uses.....	b/ r/ 6,468	(D)	(D)	(X)

D Withheld to avoid disclosing data of individual companies. pt. Part. r/Revised by 5 percent or more from previously published data. S Does not meet publication standards. X Not applicable.

Note: Percent of estimation of each item is indicated as follows: a/10 to 25 percent of this item is estimated. b/26 to 50 percent of this item is estimated. c/Over 50 percent of this item is estimated.

Table 2b. Primary Production of Specified Industrial Gases: 2001  
 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description	Quantity produced	Quantity shipped	Value of shipments	Quantity produced and consumed in plant
<b>TOTAL 2001</b>					
3251201	Acetylene..... r/	2,994	1,940	116,483	(D)
3251201111	Produced for compression, including cylinder and pipeline.....	(D)	(D)	(D)	(X)
3251201121	Produced for pipeline shipment, excluding that shipped to be compressed, and for consumption in same plant.....	(D)	(D)	(D)	(D)
3251204	Carbon dioxide (short tons)..... r/	12,645,119	13,065,189	321,029	336,717
3251204111	Gas, including amounts produced and liquefied.....	5,106,512	3,725,295	(S)	276,466
3251204121	Liquid, including amounts produced and used to make dry ice.....	7,159,577	8,980,968	257,029	(D)
3251204131	Solid (dry ice).....	379,030	358,926	32,980	(D)
325120D121	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in same plant.....	18,426	16,867	262,741	(S)
325120D pt.	Hydrogen.....	475,322	(D)	1,030,260	113,484
	Gas produced for:				
325120D131	Merchant shipment.....	766	(S)	(S)	(X)
325120D141	Pipeline and on-site use.....	(D)	(D)	882,506	(X)
325120D151	Consumption in same plant.....	181,052	(X)	(X)	113,484
	Liquid produced for:				
325120D161	Merchant shipment.....	(D)	(D)	(D)	(X)
325120D171	Other shipments or uses.....	(D)	(D)	(D)	(X)
3251207	Nitrogen.....	925,638	839,480	1,936,330	15,890
	Gas produced by:				
3251207111	Cryogenic onsite and pipeline.....	605,291	579,715	377,448	(X)
3251207121	Noncryogenic processes by industrial gas-producing companies, including psa, vpsa, membrane, etc. ....	(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user-owned):				
3251207131	Cryogenic processes.....	29,902	(X)	(X)	(D)
3251207141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....	(D)	(X)	(X)	(D)
	Liquid produced for:				
3251207151	Merchant shipment.....	243,562	237,016	(S)	(X)
3251207161	Consumption in same plant.....	9,529	(X)	(X)	(D)
3251207171	Other shipments or uses.....	25,650	(D)	(D)	(X)
325120A	Oxygen.....	578,340	495,621	1,532,346	(D)
	Gas produced by:				
325120A111	Cryogenic onsite and pipeline.....	412,618	384,992	758,476	(X)
325120A121	Noncryogenic processes by industrial gas producing companies, including psa, vpsa, membrane, etc. ....	(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user owned):				
325120A131	Cryogenic processes.....	33,725	(X)	(X)	(D)
325120A141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....	(Z)	(X)	(X)	(Z)
	Liquid produced for:				
325120A151	Merchant shipment.....	92,451	81,443	(S)	(X)
325120A161	Consumption in same plant.....	(D)	(X)	(X)	(D)
325120A171	Other shipments or uses.....	20,159	(D)	(D)	(X)



Table 2b. Primary Production of Specified Industrial Gases: 2001  
 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description		Quantity produced	Quantity shipped	Value of shipments	Quantity produced and consumed in plant
<b>FOURTH QUARTER 2001</b>						
3251201	Acetylene.....	r/	746	469	26,782	(D)
3251201111	Produced for compression, including cylinder and pipeline.....		(D)	(D)	(D)	(X)
3251201121	Produced for pipeline shipment, excluding that shipped to be compressed, and for consumption in same plant.....		(D)	(D)	(D)	(D)
3251204	Carbon dioxide (short tons).....		3,112,384	3,617,850	88,881	63,999
3251204111	Gas, including amounts produced and liquefied.....	b/	1,137,917	b/ 819,265	(S)	(S)
3251204121	Liquid, including amounts produced and used to make dry ice.....	b/	1,878,709	c/ 2,707,632	c/ 73,178	(D)
3251204131	Solid (dry ice).....	c/	95,758	c/ 90,953	c/ 8,784	(D)
325120D121	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in same plant.....	a/	4,687	b/ 3,996	c/ 61,746	(S)
325120D pt.	Hydrogen.....		121,938	(D)	182,407	27,622
	Gas produced for:					
325120D131	Merchant shipment.....	c/ r/	184	(S)	(S)	(X)
325120D141	Pipeline and on-site use.....		(D)	(D)	c/ 148,997	(X)
325120D151	Consumption in same plant.....	a/	44,689	(X)	(X) a/	27,622
	Liquid produced for:					
325120D161	Merchant shipment.....		(D)	(D)	(D)	(X)
325120D171	Other shipments or uses.....		(D)	(D)	(D)	(X)
3251207	Nitrogen.....		236,210	208,058	474,776	3,152
	Gas produced by:					
3251207111	Cryogenic onsite and pipeline.....	b/	156,852	b/ 144,364	c/ 92,316	(X)
3251207121	Noncryogenic processes by industrial gas-producing companies, including psa, vpsa, membrane, etc. ....		(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user-owned):					
3251207131	Cryogenic processes.....	a/	7,137	(X)	(X)	(D)
3251207141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(D)	(X)	(X)	(D)
	Liquid produced for:					
3251207151	Merchant shipment.....	b/	59,532	b/ 57,750	(S)	(X)
3251207161	Consumption in same plant.....	a/	2,560	(X)	(X)	(D)
3251207171	Other shipments or uses.....	b/	6,784	(D)	(D)	(X)
325120A	Oxygen.....		142,058	118,692	380,844	(D)
	Gas produced by:					
325120A111	Cryogenic onsite and pipeline.....	b/	100,948	b/ 91,244	c/ 189,682	(X)
325120A121	Noncryogenic processes by industrial gas producing companies, including psa, vpsa, membrane, etc. ....		(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user owned):					
325120A131	Cryogenic processes.....	b/	9,738	(X)	(X)	(D)
325120A141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(Z)	(X)	(X)	(Z)
	Liquid produced for:					
325120A151	Merchant shipment.....	a/	22,312	c/ 20,741	(S)	(X)
325120A161	Consumption in same plant.....		(D)	(X)	(X)	(D)
325120A171	Other shipments or uses.....	a/	4,381	(D)	(D)	(X)

Table 2b. Primary Production of Specified Industrial Gases: 2001  
 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description		Quantity produced	Quantity shipped	Value of shipments	Quantity produced and consumed in plant
<b>THIRD QUARTER 2001</b>						
3251201	Acetylene.....	r/	704	466	27,419	(D)
3251201111	Produced for compression, including cylinder and pipeline.....		(D)	(D)	(D)	(X)
3251201121	Produced for pipeline shipment, excluding that shipped to be compressed, and for consumption in same plant.....		(D)	(D)	(D)	(D)
3251204	Carbon dioxide (short tons).....		3,181,716	3,755,244	83,965	74,074
3251204111	Gas, including amounts produced and liquefied.....	a/	1,169,652	b/ 910,542	c/ 7,752	a/ 59,574
3251204121	Liquid, including amounts produced and used to make dry ice.....	b/	1,903,024	b/ 2,743,886	c/ 66,459	(D)
3251204131	Solid (dry ice).....	c/	109,040	c/ 100,816	c/ 9,754	(D)
325120D121	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in same plant.....	c/	4,536	b/ 4,214	c/ 65,743	(S)
325120D pt.	Hydrogen.....		125,147	(D)	195,714	30,549
	Gas produced for:					
325120D131	Merchant shipment.....	c/ r/	186	(S)	(S)	(X)
325120D141	Pipeline and on-site use.....		(D)	(D)	c/ 159,468	(X)
325120D151	Consumption in same plant.....	a/	44,547	(X)	(X)	a/ 30,549
	Liquid produced for:					
325120D161	Merchant shipment.....		(D)	(D)	(D)	(X)
325120D171	Other shipments or uses.....		(D)	(D)	(D)	(X)
3251207	Nitrogen.....		230,474	212,079	488,335	3,413
	Gas produced by:					
3251207111	Cryogenic onsite and pipeline.....	b/	149,814	b/ 145,599	c/ 93,376	(X)
3251207121	Noncryogenic processes by industrial gas-producing companies, including psa, vpsa, membrane, etc. ....		(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user-owned):					
3251207131	Cryogenic processes.....	a/	7,331	(X)	(X)	(D)
3251207141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(D)	(X)	(X)	(D)
	Liquid produced for:					
3251207151	Merchant shipment.....	c/	61,581	c/ 60,517	(S)	(X)
3251207161	Consumption in same plant.....	a/	2,239	(X)	(X)	(D)
3251207171	Other shipments or uses.....	c/	6,264	(D)	(D)	(X)
325120A	Oxygen.....		147,131	127,171	398,970	(D)
	Gas produced by:					
325120A111	Cryogenic onsite and pipeline.....	b/	105,501	b/ 98,423	c/ 205,707	(X)
325120A121	Noncryogenic processes by industrial gas producing companies, including psa, vpsa, membrane, etc. ....		(D)	(D)	(D)	(X)
	Captive uses for consumption in same plant (user owned):					
325120A131	Cryogenic processes.....	a/	8,754	(X)	(X)	(D)
325120A141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(Z)	(X)	(X)	(Z)
	Liquid produced for:					
325120A151	Merchant shipment.....	c/	23,214	c/ 21,421	(S)	(X)
325120A161	Consumption in same plant.....		(D)	(X)	(X)	(D)
325120A171	Other shipments or uses.....	c/	5,165	(D)	(D)	(X)

Table 2b. Primary Production of Specified Industrial Gases: 2001  
 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description		Quantity produced		Quantity shipped	Value of shipments	Quantity produced and consumed in plant
<b>SECOND QUARTER 2001</b>							
3251201	Acetylene.....	r/	763	r/	508	31,595	(D)
3251201111	Produced for compression, including cylinder and pipeline.....	c/	223		(D)	(D)	(X)
3251201121	Produced for pipeline shipment, excluding that shipped to be compressed, and for consumption in same plant.....	r/	540		(D)	(D)	(D)
3251204	Carbon dioxide (short tons).....		3,168,401	r/	2,975,808	77,981	90,704
3251204111	Gas, including amounts produced and liquefied.....	a/	1,357,612	b/	967,312	(S) a/	74,387
3251204121	Liquid, including amounts produced and used to make dry ice.....	c/	1,718,736		(S)	b/	(D)
3251204131	Solid (dry ice).....	c/	92,053	c/	87,302	c/ r/	7,505 (D)
325120D121	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in same plant.....	b/	4,580	b/	4,307	c/	65,235 (S)
325120D pt.	Hydrogen.....		121,565		(D)	176,403	29,926
	Gas produced for:						
325120D131	Merchant shipment.....	b/ r/	189	c/ r/	196	(S)	(X)
325120D141	Pipeline and on-site use.....	c/	63,615	b/	65,899	c/	137,905 (X)
325120D151	Consumption in same plant.....	a/	52,559		(X)	(X) a/	29,926
	Liquid produced for:						
325120D161	Merchant shipment.....		(D)		(D)	(D)	(X)
325120D171	Other shipments or uses.....		(D)		(D)	(D)	(X)
3251207	Nitrogen.....		231,279		211,591	482,029	4,666
	Gas produced by:						
3251207111	Cryogenic onsite and pipeline.....	b/	150,193	b/	145,445	c/	92,176 (X)
3251207121	Noncryogenic processes by industrial gas-producing companies, including psa, vpsa, membrane, etc. ....		(D)		(D)	(D)	(X)
	Captive uses for consumption in same plant (user-owned):						
3251207131	Cryogenic processes.....	a/	7,805		(X)	(X)	(D)
3251207141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(D)		(X)	(X)	(D)
	Liquid produced for:						
3251207151	Merchant shipment.....	c/	62,226	c/	60,862	(S)	(X)
3251207161	Consumption in same plant.....	a/	2,384		(X)	(X)	(D)
3251207171	Other shipments or uses.....	c/	6,115		(D)	(D)	(X)
325120A	Oxygen.....		146,087		127,929	390,481	(D)
	Gas produced by:						
325120A111	Cryogenic onsite and pipeline.....	b/	104,644	b/	99,114	c/	196,194 (X)
325120A121	Noncryogenic processes by industrial gas producing companies, including psa, vpsa, membrane, etc. ....		(D)		(D)	(D)	(X)
	Captive uses for consumption in same plant (user owned):						
325120A131	Cryogenic processes.....		(D)		(X)	(X)	(D)
325120A141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(Z)		(X)	(X)	(Z)
	Liquid produced for:						
325120A151	Merchant shipment.....	c/	23,130	c/	21,138	(S)	(X)
325120A161	Consumption in same plant.....		(D)		(X)	(X)	(D)
325120A171	Other shipments or uses.....	b/	5,546		(D)	(D)	(X)

Continued

Table 2b. Primary Production of Specified Industrial Gases: 2001  
 [Quantity in million cubic feet, unless otherwise noted. Value in thousands of dollars]

Product code	Product description		Quantity produced		Quantity shipped	Value of shipments	Quantity produced and consumed in plant
<b>FIRST QUARTER 2001</b>							
3251201	Acetylene.....	r/	780	r/	496	30,687	(D)
3251201111	Produced for compression, including cylinder and pipeline.....	c/	241		(D)	(D)	(X)
3251201121	Produced for pipeline shipment, excluding that shipped to be compressed, and for consumption in same plant.....	r/	539		(D)	(D)	(D)
3251204	Carbon dioxide (short tons).....		3,182,618	r/	2,716,287	r/ 70,202	107,940
3251204111	Gas, including amounts produced and liquefied.....	a/	1,441,331	b/	1,028,176	(S) a/	91,143
3251204121	Liquid, including amounts produced and used to make dry ice.....	c/	1,659,108		(S) b/ r/	55,265	(D)
3251204131	Solid (dry ice).....	c/	82,179	c/	79,855	c/ r/ 6,937	(D)
325120D121	Argon, high purity: Produced for cylinder and bulk delivery and pipeline shipments, and for consumption in same plant.....	b/	4,623	b/	4,350	c/ 70,017	(S)
325120D pt.	Hydrogen.....		106,673		76,762	475,736	25,387
	Gas produced for:						
325120D131	Merchant shipment.....	b/ r/	207	c/ r/	198	b/ 1,584	(X)
325120D141	Pipeline and on-site use.....	c/	61,865	b/	71,208	b/ 436,136	(X)
325120D151	Consumption in same plant.....	a/	39,257		(X)	(X) a/	25,387
	Liquid produced for:						
325120D161	Merchant shipment.....		(D)		(D)	(D)	(X)
325120D171	Other shipments or uses.....		(D)		(D)	(D)	(X)
3251207	Nitrogen.....		227,675		207,752	491,190	4,659
	Gas produced by:						
3251207111	Cryogenic onsite and pipeline.....	a/	148,431	a/	144,307	c/ 99,580	(X)
3251207121	Noncryogenic processes by industrial gas-producing companies, including psa, vpsa, membrane, etc. ....		(D)		(D)	(D)	(X)
	Captive uses for consumption in same plant (user-owned):						
3251207131	Cryogenic processes.....		7,629		(X)	(X)	(D)
3251207141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(D)		(X)	(X)	(D)
	Liquid produced for:						
3251207151	Merchant shipment.....	c/	60,222	c/	57,886	(D)	(X)
3251207161	Consumption in same plant.....	a/	2,346		(X)	(X)	(D)
3251207171	Other shipments or uses.....	b/	6,487		(D)	(D)	(X)
325120A	Oxygen.....		143,065		121,829	362,051	(D)
	Gas produced by:						
325120A111	Cryogenic onsite and pipeline.....	b/	101,524	b/	96,211	c/ 166,893	(X)
325120A121	Noncryogenic processes by industrial gas producing companies, including psa, vpsa, membrane, etc. ....		(D)		(D)	(D)	(X)
	Captive uses for consumption in same plant (user owned):						
325120A131	Cryogenic processes.....		(D)		(X)	(X)	(D)
325120A141	Noncryogenic processes, including psa, vpsa, membrane, etc. ....		(Z)		(X)	(X)	(Z)
	Liquid produced for:						
325120A151	Merchant shipment.....	c/	23,794	c/	18,143	(S)	(X)
325120A161	Consumption in same plant.....		(D)		(X)	(X)	(D)
325120A171	Other shipments or uses.....	a/	5,066		(D)	(D)	(X)

D Withheld to avoid disclosing data of individual companies. pt. Part. r/Revised by 5 percent or more from previously published data. S Does not meet publication standards. X Not applicable. Z Equals less than one.

Note: Percent of estimation of each item is indicated as follows: a/10 to 25 percent of this item is estimated. b/26 to 50 percent of this item is estimated. c/Over 50 percent of this item is estimated.

Table 3. Production, Exports, Imports, and Apparent Consumption of Industrial Gases  
 [Million cubic meters, unless otherwise noted]

Product code	Product description	Manu- facturers' production	Exports of domestic merchan- dise 1/	Percent exports to manufac- turers' net production	Imports for consump- tion 2/	Apparent consump- tion 3/	Percent imports to apparent consump- tion
<b>2002</b>							
3251204	Carbon dioxide, gas, liquid, and solid (metric tons).....	11,352,242	76,874	0.7	38,110	11,313,478	0.3
325120D121	Argon.....	528	209	39.5	23	342	6.7
325120D131, 141, 151, 161, 171	Hydrogen.....	13,552	415	3.1	141	13,278	1.1
3251207	Nitrogen.....	26,026	76	0.3	188	26,138	0.7
325120A	Oxygen.....	17,155	101	0.6	37	17,091	0.2
<b>2001</b>							
3251204	Carbon dioxide, gas, liquid, and solid (metric tons).....	11,479,239	90,510	0.8	25,160	11,413,889	0.2
325120D121	Argon.....	522	302	57.9	21	241	8.7
325120D131, 141, 151, 161, 171	Hydrogen.....	13,461	399	3.0	118	13,180	0.9
3251207	Nitrogen.....	26,214	82	0.3	80	26,212	0.3
325120A	Oxygen.....	16,379	117	0.7	13	16,275	0.1

1/Source: Census Bureau report EM 545, U.S. Exports.

2/Source: Census Bureau report IM 145, U.S. Imports for Consumption.

3/Apparent consumption is derived by subtracting exports from the total of net production plus imports.

Note: For comparison of North American Industry Classification System (NAICS)-based product codes with Schedule B export codes and HYSUSA import codes, see Table 4.

**Table 4. Comparison of North American Industry Classification System (NAICS)-Based Product Codes with Schedule B Export Codes and HTSUSA Import Codes: 2002**

<b>Product code</b>	<b>Product description</b>	<b>Export codes 1/</b>	<b>Import codes 2/</b>
3251204	Carbon dioxide, gas, liquid, and solid (metric tons).....	2811.21.0000	2811.21.0000
325120D121	Argon, high purity.....	2804.21.2000	2804.21.2000
325120D131, 141, 151, 161, 171	Hydrogen.....	2804.10.0000	2804.10.0000
3251207	Nitrogen.....	2804.30.0000	2804.30.0000
325120A	Oxygen.....	2804.40.0000	2804.40.0000

1/Source: 2002 edition, Harmonized System-based Schedule B, Statistical Classification of Domestic and Foreign Commodities Exported from the United States.

2/Source: Harmonized Tariff Schedule of the United States, annotated (2002).

# Appendix.

## General CIR Survey Information, Explanation of General Terms and Historical Note

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### GENERAL

The CIR program has been providing monthly, quarterly, and annual measures of industrial activity for many years. Since 1904, with its cotton and fats and oils surveys, the CIR program has formed an essential part of an integrated statistical system involving the quinquennial economic census, manufacturing sector, and the annual survey of manufactures. The CIR surveys, however, provide current statistics at a more detailed product level than either of the other two statistical programs.

The primary objective of the CIR program is to produce timely, accurate data on production and shipments of selected products. The data are used to satisfy economic policy needs and for market analysis, forecasting, and decision making in the private sector. The product-level data generated by these surveys are used extensively by individual firms, trade associations, and market analysts in planning or recommending marketing and legislative strategies, particularly if their industry is significantly affected by foreign trade. Although production and shipments information are the two most common data items collected, the CIR program collects other measures also such as inventories, orders, and consumption. These surveys measure manufacturing activity in important commodity areas such as textiles and apparel, chemicals, primary metals, computer and electronic components, industrial equipment, aerospace equipment, and consumer goods.

The CIR program uses a unified data collection, processing, and publication system. The U.S. Census Bureau updates the survey panels for most reports annually and reconciles the estimates to the results of the broader-based annual survey of manufactures and the economic census, manufacturing sector. The manufacturing sector provides a complete list of all producers of the products covered by the CIR program and serves as the primary source for CIR sampling. Where a small number of producers exist, CIR surveys cover all known producers of a product. However, when the number of producers is too large, cutoff and random sampling techniques are used. Surveys are continually reviewed and modified to provide the most up-to-date information on products produced. The CIR program includes a group of mandatory and voluntary surveys. Typically the monthly and quarterly surveys are conducted on a voluntary basis. Those companies that choose not to respond to the voluntary surveys are required to submit a mandatory annual counterpart corresponding to the more frequent survey.

### NORTH AMERICAN INDUSTRY CLASSIFICATION SYSTEM (NAICS), 1997

The adoption of the North American Industry Classification System (NAICS) in the 1997 Economic Census has had a major impact on the comparability of current and historic data. Approximately half of the industries in the manufacturing sector of NAICS do not have comparable industries in the Standard Industrial Classification (SIC) system that was used in the past.

While most of the change affecting the manufacturing sector was change within the sector, some industries left manufacturing and others came into manufacturing. Prominent among those that left manufacturing are logging and portions of publishing. Prominent among the industries that came into the manufacturing sector are bakeries, candy stores where candy is made on the premises, custom tailors, makers of custom draperies, and tire retreading. The net effect of the classification changes are such that if the 1997 value of shipments data for all manufacturers were tabulated on an SIC basis, it would be approximately 3 percent higher.

Listed below are the NAICS sectors:

- 21 Mining
- 22 Utilities
- 23 Construction
- 31-33 Manufacturing
- 42 Wholesale Trade
- 44-45 Retail Trade
- 48-49 Transportation and Warehousing
- 51 Information
- 52 Finance and Insurance
- 53 Real Estate and Rental and Leasing
- 54 Professional, Scientific, and Technical Services
- 55 Management of Companies and Enterprises
- 56 Administrative and Support and Waste Management and Remediation Services
- 61 Educational Services
- 62 Health Care and Social Assistance
- 71 Arts, Entertainment, and Recreation
- 72 Accommodation and Food Services
- 81 Other Services (except Public Administration)

(Not listed above are the Agriculture, Forestry, Fishing, and Hunting sector (NAICS 11), partially covered by the census of agriculture conducted by the U.S. Department of Agriculture, and the Public Administration sector (NAICS 92), covered by the census of governments conducted by the Census Bureau.)

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The 20 NAICS sectors are subdivided into 96 subsectors (three-digit codes), 313 industry groups (four-digit codes), and, as implemented in the United States, 1170 industries (five- and six-digit codes).

## FUNDING

The Census Bureau funds most of the surveys. However, a number of surveys are paid for either fully or partially by other Federal Government agencies or private trade associations. A few surveys are mandated, but all are authorized by Title 13 of the United States Code.

## RELIABILITY OF DATA

Survey error may result from several sources including the inability to obtain information about all cases in the survey, response errors, definitional difficulties, differences in the interpretation of questions, mistakes in recording or coding the reported data, and other errors of collection, response, coverage, and estimation. These nonsampling errors also occur in complete censuses. Although no direct measurement of the biases due to these nonsampling errors has been obtained, precautionary steps were taken in all phases of the collection, processing, and tabulation of the data in an effort to minimize their influence.

A major source of bias in the published estimates is the imputing of data for nonrespondents, for late reporters, and for data that fail logic edits. Missing figures are imputed based on period-to-period movements shown by reporting firms. A figure is considered to be an impute if the value was not directly reported on the questionnaire, directly derived from other reported items, directly available from supplemental sources, or obtained from the respondent during the analytical review phase. Imputation generally is limited to a maximum of 10 percent for any one data cell. Figures with imputation rates greater than 10 percent are suppressed or footnoted. The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual yearly movements for nonrespondents may or may not closely agree with the imputed movements. The range of difference between the actual and imputed figures is assumed to be small. The degree of uncertainty regarding the accuracy of the published data increases as the percentage of imputation increases. Figures with imputation rates above 10 percent should be used with caution.

## DATA REVISIONS

Statistics for previous years may be revised as the result of corrected figures from respondents, late reports for which imputations were originally made, or other corrections. Data that have been revised by more than 5 percent from previously published data are indicated by footnotes.

## DISCLOSURE

The Census Bureau collects the CIR data under the authority of Title 13, United States Code, which specifies that the information can only be used for statistical purposes and cannot be published or released in any manner that would identify a person, household, or establishment. "D" indicates that data in the cell have been suppressed to avoid disclosure of information pertaining to individual companies.

## EXPLANATION OF GENERAL TERMS

**Capacity.** The maximum quantity of a product that can be produced in a plant in 1 day if operating for 24 hours. Includes the capacity of idle plants until the plant is reported to be destroyed, dismantled, or abandoned.

**Consumption.** Materials used in producing or processing a product or otherwise removing the product from the inventory.

**Exports.** Includes all types of products shipped to foreign countries, or to agents or exporters for reshipment to foreign countries.

**Gross shipments.** The quantity or value of physical shipments from domestic establishments of all products sold, transferred to other establishments of the same company, or shipped on consignment, whether for domestic or export sale or use. Shipments of products purchased for resale are omitted. Shipments of products made under toll arrangements are included.

**Interplant transfers.** Shipments to other domestic plants within a company for further assembly, fabrication, or manufacture.

**Inventories.** The quantity or value of finished goods, work in progress, and materials on hand.

**Machinery in place.** The number of machines of a particular type in place as of a particular date whether the machinery was used for production, prototype, or sampling, or was idle. Machinery in place includes all machinery set up in operating positions.

**Net receipts.** Derived by subtracting the materials held at the end of the previous month from the sum of materials used during the current month.

**Production.** The total volume of products produced, including: products sold; products transferred or added to inventory after adjustments for breakage, shrinkage, and obsolescence, plus any other inventory adjustment; and products that undergo further manufacture at the same establishment.

**Quantities produced and consumed.** Quantities of each type of product produced by a company for internal consumption within that same company.



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**Quantity and value of new orders.** The sales value of orders received during the current reporting period for products and services to be delivered immediately or at some future date. Also represents the net sales value of contract change documents that increase or decrease the sales value of the orders to which they are related, when the parties concerned are in substantial agreement as to the amount involved. Included as orders are only those that are supported by binding legal documents such as signed contracts or letter contracts.

**Quantity and value of shipments.** The figures on quantity and value of shipments represent physical shipments of all products sold, transferred to other establishments of the same company, or shipped on consignment, whether for domestic or export sale. The value represents the net sales price, f.o.b. plant, to the customer or branch to which the products are shipped, net of discounts, allowances, freight charges, and returns. Shipments to a company's own branches are

assigned the same value as comparable appropriate allocation of company overhead and profit. Products bought and resold without further manufacture are excluded.

**Stocks.** Total quantity of ending finished inventory.

**Unfilled orders (backlog).** Calculated by adding net new orders and subtracting net sales from the backlog at the end of the preceding year.

#### **HISTORICAL NOTE**

Data on industrial gases have been collected by the Census Bureau since 1941. Prior to 1991, data were collected both monthly and annually. Beginning in 1991, as a result of budget reductions, the monthly series was canceled and replaced with a similar quarterly series. Historical data may be obtained from Current Industrial Reports (called Facts for Industry before 1959) available at your local Federal Depository Library.